

GRANITE SURFACE PLATES

- Made of Indian granite, high hardness, free from deterioration or dimensional change over time, minimal changes in dimension due to temperature changes
- Meet DIN876, grade 00 is for inspection room or lab, grade 0 is for workshop
- Optional accessory:
stand for granite surface plate (code **6902**),
jack for granite surface plate (code **6903**)



6900-132

CUSTOM-MADE
SUPPLY SPECIAL SIZES ACCORDING
TO CUSTOMER'S REQUEST



Grade 00

Code	Size (LxWxH)	Flatness	Weight (Kg)	Max. load (Kg)
6900-132 *	300x200x60mm	2.7µm	11	30
6900-142 *	400x250x60mm	2.9µm	18	50
6900-144 *	400x400x60mm	3.1µm	29	60
6900-153 *	500x315x70mm	3.2µm	33	60
6900-164 *	630x400x80mm	3.5µm	60	65
6900-166 *	630x630x100mm	3.8µm	119	75
6900-185 *	800x500x100mm	3.9µm	120	100
6900-1106 *	1000x630x140mm	4.4µm	265	200
6900-1107 *	1000x750x150mm	4.5µm	337	300
6900-1101 *	1000x1000x150mm	4.8µm	450	400
6900-1128 *	1200x800x160mm	4.9µm	461	500
6900-1161 *	1600x1000x180mm	5.8µm	864	600

Grade 0

Code	Size (LxWxH)	Flatness	Weight (Kg)	Max. load (Kg)
6900-032 *	300x200x60mm	5.4µm	11	60
6900-042 *	400x250x60mm	5.9µm	18	100
6900-044 *	400x400x60mm	6.3µm	29	120
6900-053 *	500x315x70mm	6.4µm	33	120
6900-064 *	630x400x80mm	7.0µm	60	130
6900-066 *	630x630x100mm	7.6µm	119	150
6900-085 *	800x500x100mm	7.8µm	120	200
6900-0106 *	1000x630x140mm	8.7µm	265	400
6900-0107 *	1000x750x150mm	9.0µm	337	600
6900-0101 *	1000x1000x150mm	9.7µm	450	800
6900-0128 *	1200x800x160mm	9.8µm	461	1000
6900-0161 *	1600x1000x180mm	11.5µm	864	1200

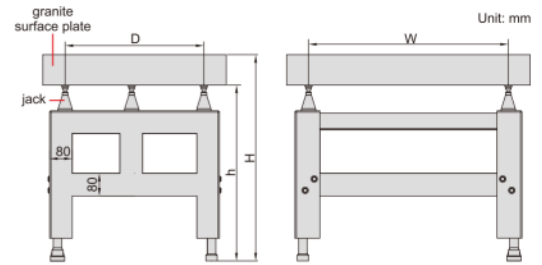
*Supplied with manufacturer inspection certificate

STANDS FOR GRANITE SURFACE PLATES

- For medium size granite surface plates
- 5 jacks are included
- Adjusting range of jacks: 25mm
- One foot on the bottom is adjustable



6902-64A



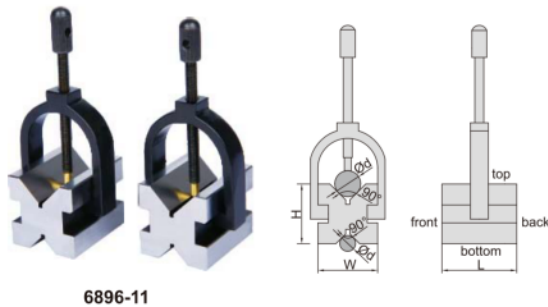
Low stands

Code	For granite surface plate	W	D	H (with granite surface plate)	h (without granite surface plate)
6902-64A	630x400x80mm (code 6900-064 and 6900-164)	352	224	775-800	695-720
6902-66A	630x630x100mm (code 6900-066 and 6900-166)	352	352	775-800	675-700
6902-85A	800x500x100mm (code 6900-085 and 6900-185)	448	280	775-800	675-700
6902-106A	1000x630x140mm (code 6900-0106 and 6900-1106)	560	352	755-780	615-640
6902-107A	1000x750x150mm (code 6900-0107 and 6900-1107)	560	420	755-780	605-630
6902-101A	1000x1000x150mm (code 6900-0101 and 6900-1101)	560	560	755-780	605-630
6902-128A	1200x800x160mm (code 6900-0128 and 6900-1128)	672	448	755-780	595-620
6902-161A	1600x1000x180mm (code 6900-0161 and 6900-1161)	896	560	755-780	575-600

High stands

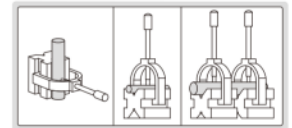
Code	For granite surface plate	W	D	H (with granite surface plate)	h (without granite surface plate)
6902-64H	630x400x80mm (code 6900-064 and 6900-164)	352	224	1000-1025	920-945
6902-66H	630x630x100mm (code 6900-066 and 6900-166)	352	352	1000-1025	900-925
6902-85H	800x500x100mm (code 6900-085 and 6900-185)	448	280	1000-1025	900-925
6902-106H	1000x630x140mm (code 6900-0106 and 6900-1106)	560	352	1000-1025	860-885
6902-107H	1000x750x150mm (code 6900-0107 and 6900-1107)	560	420	1000-1025	850-875
6902-101H	1000x1000x150mm (code 6900-0101 and 6900-1101)	560	560	1000-1025	850-875
6902-128H	1200x800x160mm (code 6900-0128 and 6900-1128)	672	448	1000-1025	840-865
6902-161H	1600x1000x180mm (code 6900-0161 and 6900-1161)	896	560	1000-1025	820-845

V-BLOCK SETS



6896-11

- Hold cylindrical workpieces for inspection and machining
- Two V-blocks per set
- Made of alloy steel
- Hardened to HRC60±2
- V groove on the top for large shafts
- V groove on the bottom for small shafts (except 6896-10)



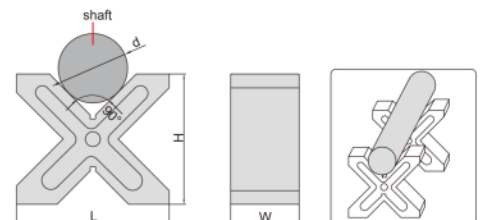
Code	Size (LxWxH)	Range of shafts (Ød)	Parallelism of both V grooves to top and bottom sides	Squareness of both V grooves to front and back sides	Height difference of a matched pair
6896-10	25x20x20mm	3-20mm	3µm	3µm	3µm
6896-11	50x40x40mm	5-30mm	5µm	5µm	5µm
6896-12	80x63x63mm	7-63mm	5µm	5µm	5µm
6896-13	100x80x80mm	7-80mm	5µm	5µm	5µm
6896-14	70x140x140mm	9-140mm	5µm	5µm	5µm

V-BLOCK SETS

- For positioning cylindrical workpieces
- Two V-blocks per set
- Each V-block has four 90° V-grooves
- Cast iron, hardness HB170-240



6805-2



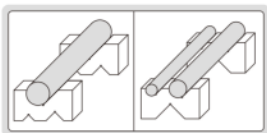
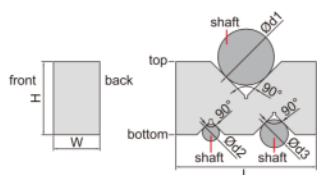
Code	Size (LxHxW)	Range of shafts (Ød)	Parallelism of four V grooves to all sides	Height difference of a matched pair
6805-1	150x130x75mm	8-120mm	15µm	20µm
6805-2	200x170x90mm	12-180mm	15µm	20µm

V-BLOCK SETS



6887-3

- Two V-blocks per set
- Made of hardened tool steel



Code	Size (LxWxH)	Range of shafts (Ød1)	Range of shafts (Ød2)	Range of shafts (Ød3)
6887-1	50x19x24mm	3-32mm	3-16mm	3-22mm
6887-2	75x24x35mm	3-50mm	3-20mm	3-32mm
6887-3	100x33x52mm	3-68mm	3-26mm	3-40mm
6887-4	125x44x69mm	3-87mm	3-34mm	3-50mm

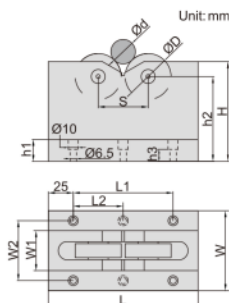
Code	Parallelism of three V grooves to top and bottom sides	Height difference of a matched pair
6887-1	5µm	5µm
6887-2	5µm	5µm
6887-3	5µm	5µm
6887-4	5µm	5µm

ROLLER BEARING V-BLOCK SETS



6888-1

- Runout accuracy: 5µm
- Parallelism of bearings to bottom: 12µm
- Two V-blocks per set
- Workpieces don't get damaged due to bearings
- Suitable for heavy workpieces



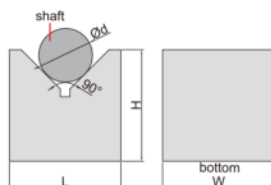
Code	W1	W2	h1	h2	h3	L1	L2	S
6888-1	22	44	20	85	12	100	-	60
6888-2	40	60	22	85	12	100	-	50
6888-3	60	80	30	124	20	180	90	120

Code	Size (LxWxH)	Code of bearings	Diameter of bearings (ØD)	Range of shafts (Ød)	Load capacity
6888-1	150x60x100mm	16004 ZZ	42mm	25-70mm	500kg
6888-2	150x80x100mm	6303 ZZ	47mm	5-55mm	1000kg
6888-3	230x100x150mm	6306 ZZ	72mm	70-200mm	1000kg

GRANITE V-BLOCK SET



6897-1



- Two V-blocks per set

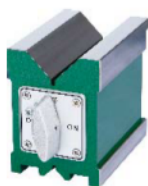
Code	Size (LxWxH)	Range of shafts (Ød)	Parallelism of V groove to bottom	Height difference of a matchet pair
6897-1	70x50x70mm	6-75mm	4µm	5µm

MAGNETIC V-BLOCKS (PROFESSIONAL TYPE)

HARDENED SURFACES

HIGH PRECISION

STRONG MAGNETIC FORCE

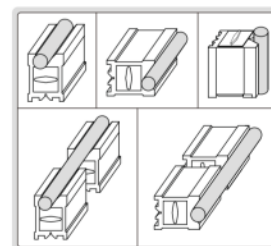


6889-11



6889-1

- Hardened, high accuracy, strong magnetic force, for grinding, light milling, drilling and inspection of round and square workpieces
- All working surfaces are hardened to HRC60±2
- Magnetic force on top, bottom and two V grooves
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Suitable for cast iron surface plates and granite surface plates

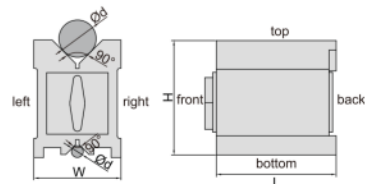


Individual

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right sides	Squareness of V grooves to back side
6889-11	75x56x75mm	5-40mm	85kgf	5µm	5µm
6889-22	100x70x95mm	5-65mm	150kgf	5µm	5µm
6889-33	150x75x100mm	5-70mm	190kgf	6µm	6µm
6889-55	160x125x130mm	5-140mm	220kgf	12µm	12µm
6889-44	200x125x150mm	10-140mm	400kgf	12µm	12µm

Matched pair

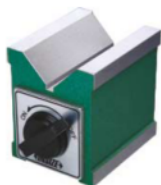
Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right sides	Squareness of V grooves to back side	Height difference of a matched pair
6889-1	75x56x75mm	5-40mm	85kgf	5µm	5µm	5µm
6889-2	100x70x95mm	5-65mm	150kgf	5µm	5µm	5µm
6889-3	150x75x100mm	5-70mm	190kgf	6µm	6µm	6µm
6889-5	160x125x130mm	5-140mm	220kgf	12µm	12µm	12µm
6889-4	200x125x150mm	10-140mm	400kgf	12µm	12µm	12µm



MAGNETIC V-BLOCK (ECONOMIC TYPE)

ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACES, OTHERWISE THE MAGNETIC FORCE WILL BE REDUCED

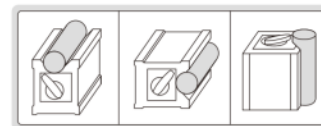
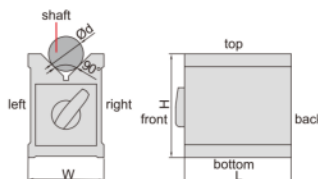
- Parallelism of V groove to top, bottom, left and right sides: 10µm
- Hold cylindrical workpieces for inspection and machining
- Supplied in single piece
- Not hardened
- Not suitable for steel or iron surface, otherwise the magnetic force will be reduced



6890-702

ATTENTION: NOT HARDENED

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Squareness of V groove to back side
6890-702	70x60x73mm	6-44mm	56kgf	10µm



MAGNETIC V-BLOCKS (ECONOMIC TYPE)

ATTENTION: NOT SUITABLE FOR STEEL OR IRON SURFACES, OTHERWISE THE MAGNETIC FORCE WILL BE REDUCED

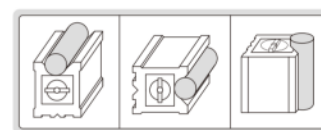
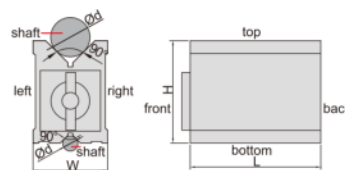
- Hold cylindrical workpieces for inspection and machining
- Not hardened
- V groove on the top for large shafts
- V groove on the bottom for small shafts
- Not suitable for steel or iron surface, otherwise the magnetic force will be reduced



6801-1202

ATTENTION: NOT HARDENED

Code	Size (LxWxH)	Range of shafts (Ød)	Magnetic force	Parallelism of V grooves to top, bottom, left, right side	Squareness of V grooves to back side
6801-1201	80x70x95mm	6-67mm	64kgf	10µm	10µm
6801-1202	100x70x95mm	6-67mm	80kgf	10µm	10µm
6801-1203	120x70x95mm	6-67mm	96kgf	10µm	10µm



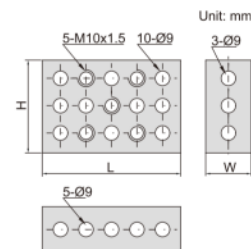
PARALLEL SET

- Pairs of matched blocks for positioning and set-up
- Screws and wrench are included
- Hardness HRC 55-62

screws and wrench are included



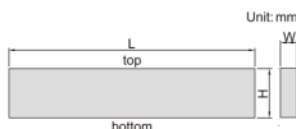
6531-25



Code	Size (LxHxW)	Size accuracy	Squareness	Parallelism	Height difference of a matched pair
6531-25	75x50x25mm	10µm	7µm/25mm	10µm	10µm

PARALLEL SETS

- Parallelism between top and bottom: 5µm
- Height difference of a matched pair: 5µm
- Hardened to HRC55-60
- Made of alloy tool steel

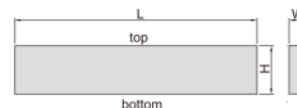


6533-144

Code	Parallels per set	Length (L)	Thickness (W)	Height (H)
6533-6	6 pairs	200mm	9.5mm	35, 40, 45, 50, 55, 58mm
6533-8	8 pairs	160mm	8mm	12, 17, 22, 25, 28, 32, 36, 38mm
6533-81	8 pairs	200mm	8mm	17, 22, 26, 28, 32, 36, 38, 42mm
6533-9	9 pairs	160mm	4mm	10, 14, 18, 22, 26, 30, 34, 38, 42mm
6533-10	10 pairs	150mm	3mm	13, 16, 19, 22, 25, 28, 31, 35, 38, 41mm
6533-144	14 pairs	150mm	10mm	14, 16, 18, 20, 22, 24, 26, 28, 30, 32, 35, 40, 45, 50mm

PARALLEL SETS

- Parallelism between top and bottom: 5µm
- Height difference of a matched pair: 5µm
- Made of alloy tool steel
- Hardened to HRC55-60

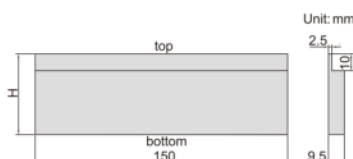


6511-20

Code	Parallels per set	Length (L)	Height (H)×Thickness (W)
6511-20	20 pairs	100mm	5×2*, 10×2, 15×2, 20×2, 6×3*, 11×3, 16×3, 21×3, 7×4*, 12×4, 17×4, 22×4, 8×5*, 13×5, 18×5, 23×5, 9×6*, 14×6, 19×6, 24×6mm
6511-24	24 pairs	125mm	11×8, 16×8, 21×8, 26×8, 31×8, 36×8, 13×10, 18×10, 23×10, 28×10, 33×10, 38×10, 15×12, 20×12, 25×12, 30×12, 35×12, 40×12, 17×14, 22×14, 27×14, 32×14, 37×14, 42×14mm
6511-241	24 pairs	150mm	11×8, 16×8, 21×8, 26×8, 31×8, 36×8, 13×10, 18×10, 23×10, 28×10, 33×10, 38×10, 15×12, 20×12, 25×12, 30×12, 35×12, 40×12, 17×14, 22×14, 27×14, 32×14, 37×14, 42×14mm

*Parallelism between top and bottom and height difference of a matched pair of 5×2mm, 6×3mm, 7×4mm, 8×5mm and 9×6mm in 6511-20 is 7µm

PARALLEL SET



Unit: mm



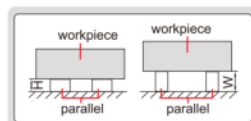
6534-6

- Height difference of a matched pair: 5µm
- Hardened to HRC55-60
- Made of alloy tool steel

Code	Parallels per set	Parallelism between top and bottom	Height (H)
6534-6	6 pairs	5µm	25, 30, 35, 40, 45, 48mm

GRANITE PARALLEL SET

- Made of granite, hard and no rusty, no dimensional change over time or temperature change
- Two parallels per set

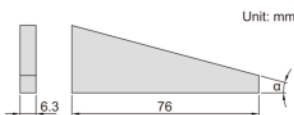


4143-250

Code	Size (LxWxH)	Parallelism between A and B	Parallelism between C and D	Height difference of a matched pair
4143-250	250x25x40mm	3µm	3µm	3µm

ANGLE PLATE SETS

- Accuracy: ±20 seconds
- For angle set-up in tooling, production and inspection
- Hardness HRC52



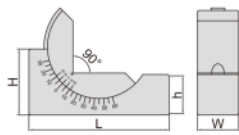
Unit: mm



4006-12

Code	Angle plates included	Angle α
4006-10	10 pcs	1°, 2°, 3°, 4°, 5°, 10°, 15°, 20°, 25°, 30°
4006-12	12 pcs	1/4°, 1/2°, 1°, 2°, 3°, 4°, 5°, 10°, 15°, 20°, 25°, 30°

ADJUSTABLE ANGLE BLOCK

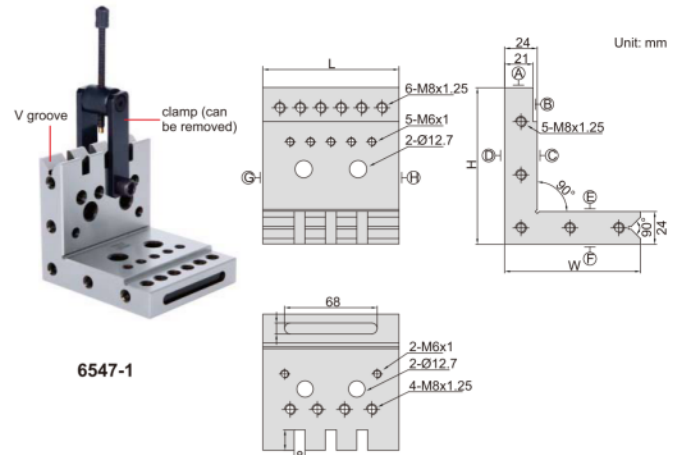


6535-30

- Graduation of angle: 10 minutes
- Made of hardened tool steel
- With locking screw

Code	Size (LxWxH)	h	Adjustable angle	Accuracy of angle
6535-30	102x30x49mm	30mm	30°~0°~60°	10 minutes

RIGHT ANGLE PLATE



6547-1

- Made of alloy steel
- Hardened to HRC60±2
- V groove for cylinders
- Parallelism and squareness between A, B, C, D, E, F, G and H: 10µm
- Parallelism and squareness of V groove to A, B, C, D, E, F, G and H: 10µm

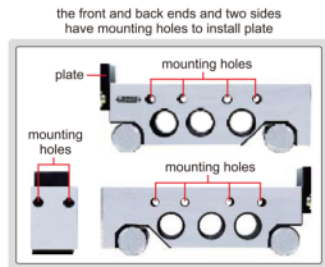
Code	Size (LxWxH)
6547-1	100x100x115mm

SINE BARS

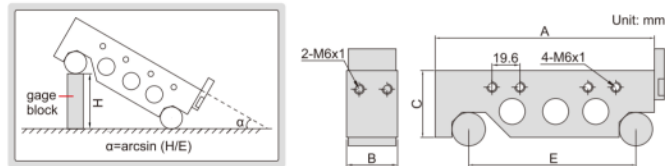
CAN BE CUSTOMIZED HIGH PRECISION



4155-100



- Made of alloy tool steel



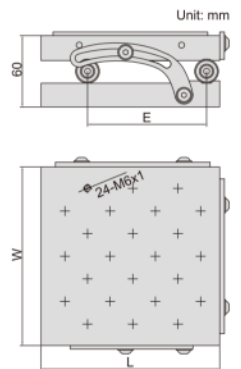
(mm)

Code	Roller distance (E)	Table size (AxB)	C	Accuracy of α at 30°
4155-100	100mm	130x30mm	40	±5 seconds
4155-200	200mm	230x30mm	40	±5 seconds
4155-300	300mm	345x40mm	50	±8 seconds

SINE TABLE



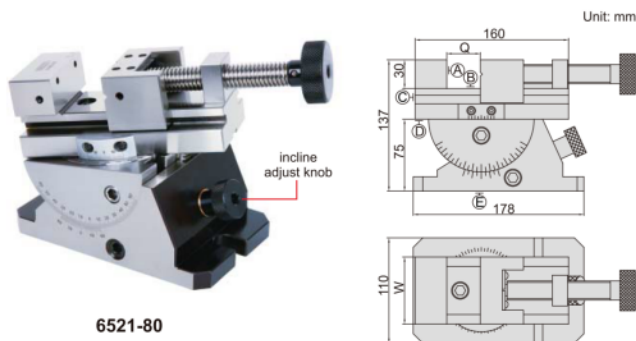
6527-100



- Accuracy of angle: ±15 seconds
- Made of alloy tool steel
- Hardness HRC58-60

Code	Roller distance (E)	Table size (LxW)	Adjustable angle
6527-100	100mm	150x150mm	0-60°

PRECISION UNIVERSAL VISE



6521-80

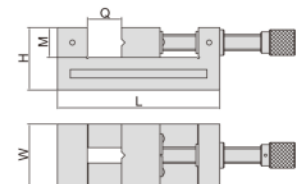
- Horizontal rotary: range 360°, graduation 0.05°
- Vertical incline: range 45°, graduation 0.05°
- With incline adjust knob
- Parallelism and squareness between A, B, C and D: 5µm/100mm, parallelism between D and E at 0°: 10µm/100mm
- Made of tool steel
- Hardness HRC56-58

Code	Jaw opening (Q)	Jaw width (W)
6521-80	0-80mm	70mm

PRECISION VISES



6520-73A

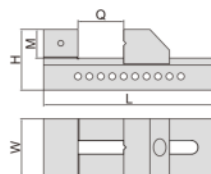


- Parallelism: 8µm/100mm
- Squareness: 10µm/100mm
- Made of alloy steel
- Hardness HRC56-58

Code	Jaw opening (Q)	Jaw width (W)	L	H	M
6520-73A	0-73mm	63mm	176mm	63mm	30mm
6520-76A	0-76mm	73mm	190mm	73mm	35mm
6520-120A	0-120mm	98mm	255mm	82mm	40mm

PRECISION VISES

- Parallelism: 3µm/100mm
- Squareness: 5µm/100mm
- Made of alloy steel
- Hardness HRC56-58



6526-80

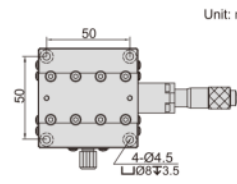
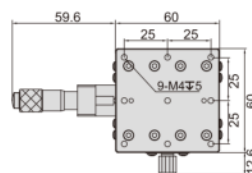
Code	Jaw opening (Q)	Jaw width (W)	Overall length (L)	(mm)	
				H	M
6526-80	0-80mm	50mm	150mm	53	25
6526-100	0-100mm	73mm	190mm	70	35

X-AXIS STAGE

- Cross roller guides, achieve high precision and smooth movement
- Stages made of aluminum alloy



6582-602



Unit: mm

SPECIFICATION (micrometer in the middle)

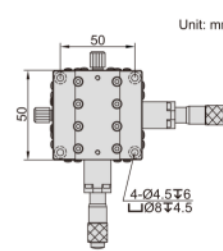
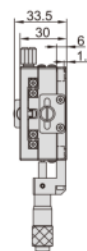
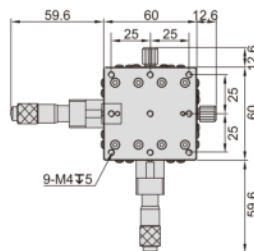
Code	X-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Micrometer location	Stage size	Weight
6582-602	±6.5mm	0.03mm	0.01mm	0.01mm	49N (5kgf)	middle	60x60mm	0.24kg

XY-AXIS STAGE

- Cross roller guides, achieve high precision and smooth movement
- Stages made of aluminum alloy



6584-602



Unit: mm

SPECIFICATION (micrometer in the middle)

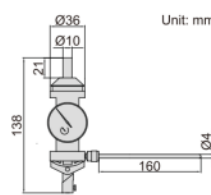
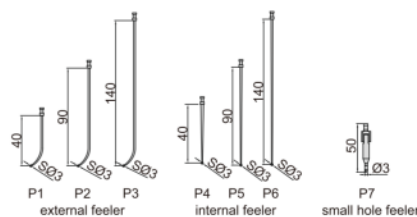
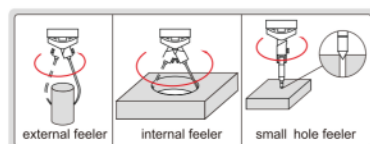
Code	XY-axis displacement	Parallelism of top to bottom surface	Micrometer graduation	Micrometer accuracy	Maximum load	Micrometer location	Stage size	Weight
6584-602	±6.5mm	0.06mm	0.01mm	0.01mm	49N (5kgf)	middle	60x60mm	0.48kg

CENTERING INDICATOR



2385-3

- Provides quick and accurate centering in boring and milling set-up
- Maximum speed is recommended not to exceed 800RPM



Unit: mm



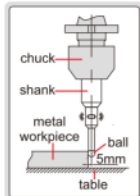
Feeler	Measuring diameter	Accuracy
P1	Ø0-60mm	0.015mm
P2	Ø0-160mm	0.02mm
P3	Ø0-250mm	0.03mm
P4	Ø3.2-80mm	0.015mm
P5	Ø3.2-180mm	0.02mm
P6	Ø3.2-280mm	0.03mm
P7	Ø0-2.8mm	0.015mm

Code
2385-3

LARGE SHANK ELECTRONIC EDGE FINDERS

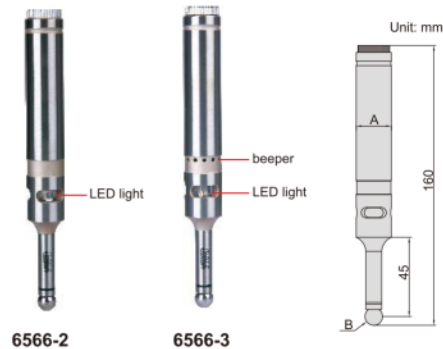


- The shank is electrically conducted to the metal workpiece through the chuck and table. The LED lights up and the beeper sounds (only for 6572-2), when the ball touches the workpiece
- Not suitable for rotary use
- Hardened shank and contact ball

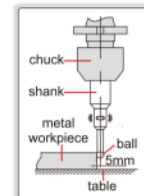


Code	Shank (A)	Contact ball (B)	Accuracy	Beeper	Battery
6572-1	Ø32mm	SØ10mm	5µm	without	23A, 12Vx1 pc
6572-2	Ø32mm	SØ10mm	5µm	with	23A, 12Vx1 pc

ELECTRONIC EDGE FINDERS



- The shank is electrically conducted to the metal workpiece through the chuck and table. The LED lights up and the beeper sounds (only for 6566-3), when the ball touches the workpiece
- Not suitable for rotary use
- Hardened shank and contact ball

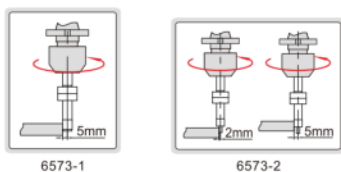


Code	Shank (A)	Contact ball (B)	Accuracy	Beeper	Battery
6566-2	Ø20mm	SØ10mm	5µm	without	23A, 12Vx1 pc
6566-3	Ø20mm	SØ10mm	5µm	with	23A, 12Vx1 pc

NON-MAGNETIC EDGE FINDERS

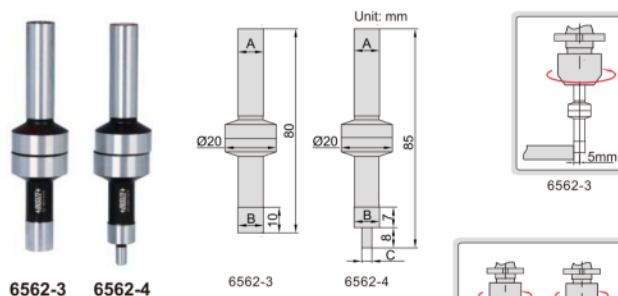


- TiAlN coating, non-magnetic, hardness HV2500, extremely wear resistance
- Suitable for machine speed 400-600rpm

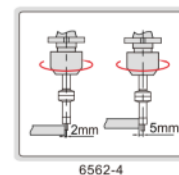


Code	Shank (A)	Contact point (B)	Contact point (C)	Accuracy
6573-1	Ø10mm	Ø10mm	—	5µm
6573-2	Ø10mm	Ø10mm	Ø4mm	5µm

EDGE FINDERS

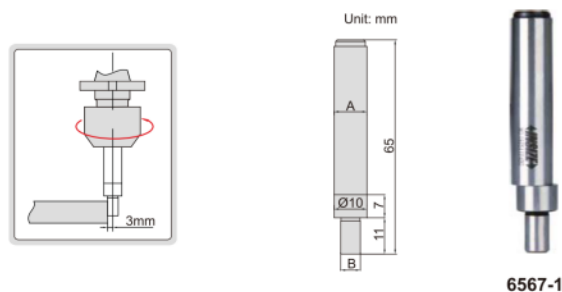


- Hardened shank and contact point
- Suitable for machine speed 400-600rpm



Code	Shank(A)	Contact point (B)	Contact point (C)	Accuracy
6562-3	Ø10mm	Ø10mm	—	5µm
6562-4	Ø10mm	Ø10mm	Ø4mm	5µm

EDGE FINDER



- Hardened shank and contact point
- Suitable for machine speed 400-600rpm

Code	Shank (A)	Contact point (B)	Accuracy
6567-1	Ø10mm	Ø6mm	8µm

CERAMIC EDGE FINDER



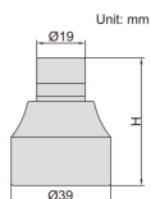
- Ceramic contact point, non magnetic
- Suitable for machine speed 400-600rpm

Code	Shank (A)	Contact point (B)	Accuracy
6568-1	Ø10mm	Ø10mm	8µm

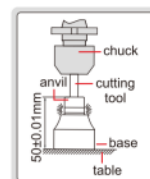
ELECTRONIC ZERO SETTER

INSIZE PLUS
MADE IN EUROPE

- The base is electrically conducted to the cutting tools through the table and chuck, the LED lights up when the cutting tool touches the anvil
- Magnetic base
- Two batteries LR44



6553-50

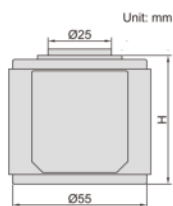


LOW TEST FORCE

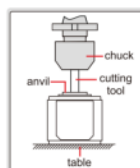
Code	Height (H)	Accuracy	Test force
6553-50	50mm	±10µm	7N (at 49mm)

DIGITAL ZERO SETTER

- Resolution: 0.001mm/0.00005"
- IP65 dust/waterproof
- Buttons: on/off, mm/inch, zero
- CR2032 battery
- Automatic power off
- Magnetic base
- Automatic backlight at zero



6557-50

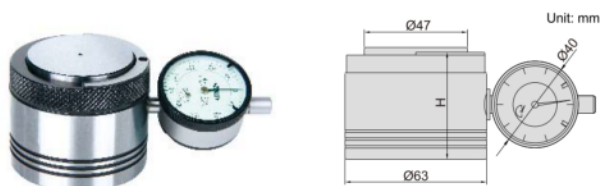


IP65
WATERPROOF

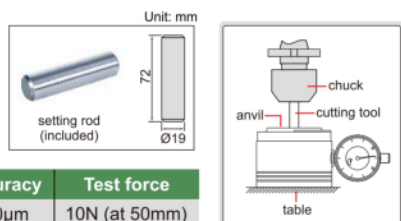
Code	Height (H)	Anvil stroke	Accuracy *	Test force	Repeatability
6557-50	50mm	2.5mm	±10µm/0.0004"	10N (at 50mm)	2µm

* The accuracy is ensured within Ø10mm of the center

ZERO SETTER



6556-50

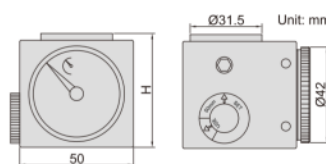


Code	Height (H)	Accuracy	Test force
6556-50	50mm	±10µm	10N (at 50mm)

ZERO SETTER

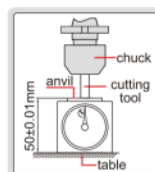


2397-502A



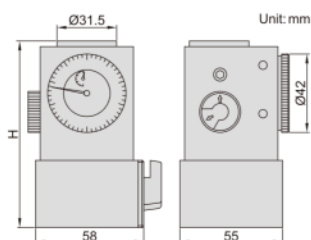
- Magnetic base

Code	Height (H)	Accuracy	Test force
2397-502A	50mm	±10µm	9N (at 50mm)

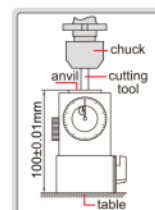


ZERO SETTER

- Magnetic base with on-off switch
- Test force: 9N (at 100mm)



2394-100A



Code	Height (H)	Accuracy
2394-100A	100mm	±10µm