Version ZE12/2023

in

SCHMID

control instruments



SCHMIDT offers the worldwide largest selection of Tension Meters





A Selection of Tension Meters

The overview of most popular tension meters will help you to find them in our catalog.



Z Series Page A1 - A2



Q Series Page B1



DX Series Page A3 - A11



DN Series Page A13 - A15



ZE Series Page C3 - C4



TEN Series Page A16



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KXE Series Page C16

PT Series

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CTM Series Page C17



RTM Series Page F



TS Series Page D 2 - D 7



FS Series Page D8 - D15



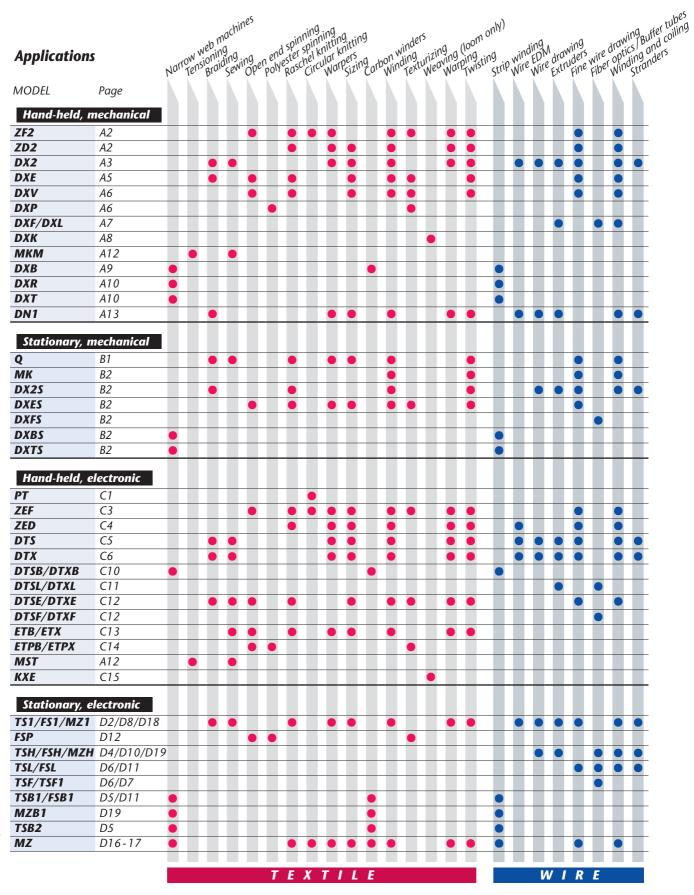
MZ Series Page D16 - D19



SF Series Page D20 - D21

Selection Guide





This table is for guidance only and does not claim to be exhaustive.



Please visit us in the World Wide Web!

We solve tension-measuring problems. More than 75 years. Worldwide.

In 1948, the founder of the company, Mr. Hans Schmidt, started selling and distributing yarns and textile machinery. He became aware of the importance which the control of tension had for production processes and soon developed and constructed a 3-Roller Tension Meter which featured one measuring roller and two guiding rollers. This ingenious principle of operation has been proved to be the best method for tension measuring.



The 3-roller measuring system has become the hallmark of all SCHMIDT tension meters and remains unsurpassed in its efficiency even today.

Since 1962, the company's headquarter is in Waldkraiburg, located near Munich, Germany.



In reponse to today's needs, involving new advanced materials and stricter production standards, SCHMIDT offers a large selection of tension meters and ranges to satisfy those requirements.

Competition is constantly changing. Higher efficiency requirements and continuous quality control make monitoring of tension more important than ever. If, for instance, the winding tension of a **copper wire** is too high, the wire diameter will decrease, resulting in a change in the electrical resistance. With **natural fibers**, excessive fiber tension leads to a change in characteristic.

With **synthetic fibers**, this results in irreversible molecular shifts, which may cause the fabric to dye unevenly. <u>The inevitable consequence</u> is a product of poor quality.

SCHMIDT Tension Meters help you to eliminate tension-related defects.

Today, more than 195.000 SCHMIDT tension meters are used worldwide.



www.hans-schmidt.com

SCHMIDT · ALL OVER THE TECHNICAL WORLD www.hans-schmidt.com



SCHMIDT offers the <u>worldwide</u> largest selection of Tension Meters:

20 different series,
80 models and more than

2000 possible variations ...

Wherever precision and superior quality are essential in producing and processing

Threads
Yarns
Fibers
Carbon fibers
Split tapes
Rovings
Wires
Cables
EDM wires
Steel Cord
Sawing wires
Fiber optics
Tapes & narrow fabrics
Foil strips
Films, etc.

SCHMIDT tension meters are indispensable in production monitoring, quality control, automation, and process engineering.

D

Take benefit of our experience!

© 2023 Hans Schmidt & Co. GmbH, Waldkraiburg

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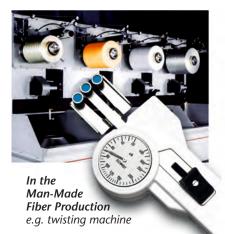


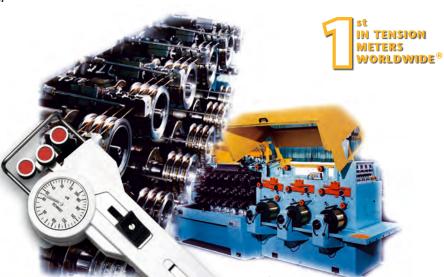
SCHMIDT Tension Meters are used throughout the world in a wide variety of typical as well as special applications. A few samples are shown below.

Should you need customized solutions for your measuring problem, please contact us. We will be glad to design a model for your special application.



In the Optical Fiber Production e.g. winding machine





In the Wire Industry e.g. for wire drawing or winding machines



In the Textile Industry Online tension sensor to control the bobbin creel



In the Knitting Industry exact adjusting of yarn feeders of circular knitting machines

SCHMIDT





In the Fiber Producing Industry e.g. for winding machines





SCHMIDT Tension Meters are used throughout the world.



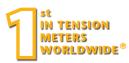
In the Aircraft Industry producing parts made by fiber-reincorced materials for airplanes on embroidery machines



For Technical Fibers producing harvesting nets and protection nets with warpknitting machines



In Satellite Technology Before launching accurately tension setting of the cables holding the solar panels





In the Medical Industry e.g. producing bandages and sutures



In Telecommunications Continuous tension monitoring is essential in the production and processing of copper wires and optic fibers



In the Sewing Industry For adjusting yarn break on industrial sewing machines e. g. production of airbags

HANS SCHMIDT & Co GmbH was the first tension meter manufacturer to be certified according to International Standard **DINENISO 9001**.

SCHMIDT control instruments Calibration Report	This emphasizes our continuous commitment to which ensures that our staff produces the higher This also gives you the confidence in a compar and customer service has the highest priority.	est quality products.
Calibration: According to SCHMID F-Factory procedure No. 02 Mode: DTX-1000	Because of the very low request for this certificat procedure of the certification we decided not to Of course we will work according our quality he ISO 9001 furthermore in order to keep our qua) make this certification again. andbook and the regulations of ality standard
Test Weight Position 11 10 11 98 1 10 101 900	Calibration Standards: Since there are no int the calibration of tension meters, we have est a SCHMIDT Standard which is accepted worl	ablished and documented
- 100 701 200 3 200 499 501 3 500 499 609 4 500 699 6 5 700 898 901 6 900 1001 50% FURShink and a 10 per	SCHMIDT Quality Control When completed, each instrument undergo ensuring proper operation as well as a fina Only those instruments meeting our strict of receive the SCHMIDT Quality Seal. This is also confirmed in a Certificate of Co with the order 2.1 which is supplied free the instrument. SCHMIDT Inspection Certificate 3.1 An Inspection Certificate according to which includes a Calibration Report, it bration Report shows the measured vo This verification of the calibration is per the calibration Label is fixed on the the calibration date. ISO 9000 – cert require such an Inspection Certificate measuring, inspection and test equit Our Inspection Certificate according	es an extensive final quality check I calibration verification . quality regulations Compliance of charge with European Standard EN 10204, s optionally available. The Cali- lues compared to the standards. erformed prior to shipment. instrument, indicating ified companies frequently te to verify inspection of their ipment. ng to EN 10204 is the ports of other international
The optional Inspect It can be ordered also for instrument		$ \begin{array}{c} \left(1 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ 0 \\ $
		Delivery includes: Tension meter (with carrying case if hand-held model), Certificate of Compliance with the order 2.1, operating instructions in English or German as requested
		st IN TENSION METERS WORLDWIDE®
	Warranty: SCHMIDT tension meters are sub quality checks. We therefore guarantee all ou meters for 12 months. Improper use, abuse and parts wear (e.g. guide rollers) are excluded from coverage.	r tension

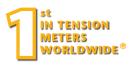
SCHMIDT

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SCHMIDT control instruments

General Information on SCHMIDT Tension Meters



Operating elements DX2:

All SCHMIDT Tension Meters feature the 3-roller measuring system. The center measuring roller is deflected by the tension of the measured material. This measuring principle assures highest accuracy and repeatability.

+ All rollers are equipped with precision ball bearings.

- 1 Measured material
- 2 Measuring roller (center guide roller)
- 3 Outer guide rollers
- 4 Filament guide
- 5 Scale
- 6 Thumbpiece
- 7 Sample holder clip
- 8 Material thickness compensator

Material thickness compensator:

SCHMIDT hand-held tension meters are equipped, if necessary, with a material thickness compensator. This exclusive feature is only found on SCHMIDT tension meters and minimizes any error caused by changing material diameters.

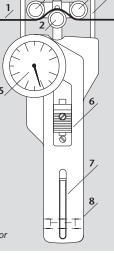
1 Material sample 2+3 two Discs 4 Sample holder clip

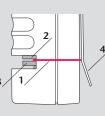
SCHMIDT calibration:

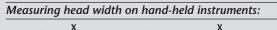
➡ To ensure highest precision, each Tension Meter is individually calibrated according to the SCHMIDT factory procedure. For calibration a known weight is suspended from the standard calibration material, vertically, as shown in the figure. This method is accepted – worldwide – as the industry standard.

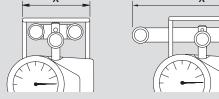
Special scale for customer materials:

 Special calibration to customersupplied material is optionally available. This takes into account the customer material's rigidity and diameter, if it differs significantly from the SCHMIDT calibration material. Special calibration to two different materials is optionally available.

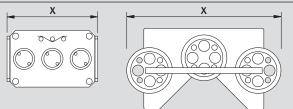




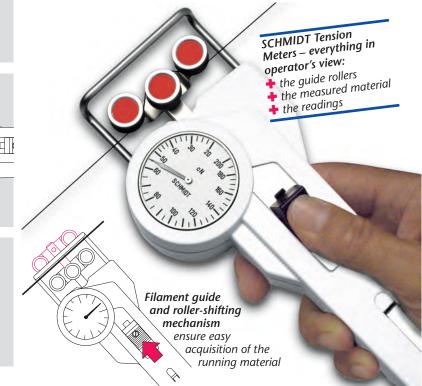




Measuring head width on online sensors:



➡ The width of the measuring head varies with the model design and the tension range. Dimension »X« defines the minimum access space required along the material path. It is determined by the width of the filament guide, the distance between the two outer guide rollers, or the outside dimensions of the front plate, whichever is the largest.





Guidelines for selecting the right SCHMIDT Tension Meter

1. Select the desired model:

 According to your desired use: Hand-held or stationary model Mechanical or electronic model According to application: Selection Guide → see page 3 → 				
2. Determin	e the appropriate to	ension range:		
Recomme	endations for typica	l textile		
and wire	applications:		.,	
Tension Range	e* SCHMIDT Calibration Material**	Textile Industry e.g. yarn count max.	Wire Industry Wire copper wire, e.g. coppealed soft-annealed	
20 cN	Filament: 25 tex	25 tex	max. 0.05 mm Ø	
50 cN	PA: 0.12 mm Ø	50 tex	max. 0.08 mm Ø	
120 cN	PA: 0.12 mm Ø	120 tex	max. 0.13 mm Ø	
200 cN	PA: 0.12 mm Ø	200 tex	max. 0.17 mm Ø	
300 cN	PA: 0.20 mm Ø	300 tex	max. 0.20 mm Ø	
400 cN	PA: 0.20 mm Ø	400 tex	0.10-0.25 mm Ø	
500 cN	PA: 0.20 mm Ø	500 tex	0.10-0.25 mm Ø	
1000 cN	PA: 0.30 mm Ø	1000 tex	0.10-0.40 mm Ø	
1500 cN	PA: 0.30 mm Ø	1500 tex	0.15-0.50 mm Ø	
2000 cN	PA: 0.50 mm Ø	2000 tex	0.30-0.60 mm Ø	
3500 cN	PA: 0.80 mm Ø	3500 tex	0.35-0.80 mm Ø	
5000 cN	PA: 0.80 mm Ø	5000 tex	0.40-1.00 mm Ø	
8000 cN	PA: 1.00 mm Ø	8000 tex	0.50-1.20 mm Ø	
10 daN	PA: 1.00 mm Ø	10000 tex	0.70-1.40 mm Ø	
20 daN	PA: 1.50 mm Ø	20000 tex	1.20-2.0 mm Ø	
30 daN	PA: 1.50 mm Ø	30000 tex	1.50-2.50 mm Ø	
50 daN	Steel rope: 1.50 mm Ø (7 x 7 x	50000 tex (0.20)	1.50-3.0 mm Ø	
60 daN	Steel rope: 2.0 mm Ø (7 x 7 x 0	60000 tex 0.30)	1.80-3.5 mm Ø	
	$2.0 \text{ mm } \emptyset (7 \times 7 \times 6)$ assured in N (Newton): a = 0.01 N: 1 daN = 1.0			

- 1 cN = 1.02g = 0.01N; 1 daN = 1.02kg = 10N; ** Calibration with standard materials – such as polyamide monofilament (PA) –
- according to the SCHMIDT factory procedure has been proved to provide the best results for 95% of all industrial applications.

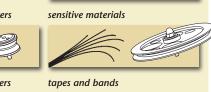
Note: We recommend selecting the tension range twice the tension you intend to measure. This has the advantage that you can measure higher than expected values. It also facilitates reading the measured tension on analog scales.

If your material to be measured differs in kind and diameter:

Please contact us for assistance to determine the right tension range and model. For this purpose a material sample of 5 m should be supplied.

A wide variety of roller types are offered depending on the material to be measured:

flexible, with small diameters





3. Select the guide rollers according to the following criteria:

- <u>Roller shape V-grooved</u> or with asymmetrical groove...
- <u>Roller shape U-grooved</u> with radius or cylindrical...
- <u>Roller material</u> (hardcoated aluminium, plastic, steel, etc.)...
- Max. line speed of the measured material ...

 \rightarrow see page $E \rightarrow$

on request

4. Required accessories:

- Adjustable damping - Special lever - Memory pointer

5.Special custom-made designs:

- Special tension ranges
- Customized measuring head widths for applications with limited access space
- Customized distance between the two outer rollers to minimize material deflection
- Calibration for material path other than vertical
- Calibration to different units, such as **q** or **kq**

6. Calibration using customer-supplied material:

This is recommended when the material to be measured differs significantly from the SCHMIDT calibration material in diameter, rigidity or shape etc. For this purpose a material sample of about 5 m should be supplied.

7. Inspection Certificate and Calibration Reports:

These Quality Certificates are optionally available and are recommended especially for ISO 9000 certified companies.

If you need assistance ... Should you need any help in selecting your tension meter, please contact us directly, or the service department of your machinery supplier. In any case, please furnish the following information: → Description of application, machinery, picture

- → Kind of tension meter
- \rightarrow Description of the material to be measured (Ø, type, characteristics, etc.)
- → Line speed of the material
- → Recommended or estimated tension
- → Maximum measuring head width or available access space
- → If necessary, submit a material sample of about 5 m

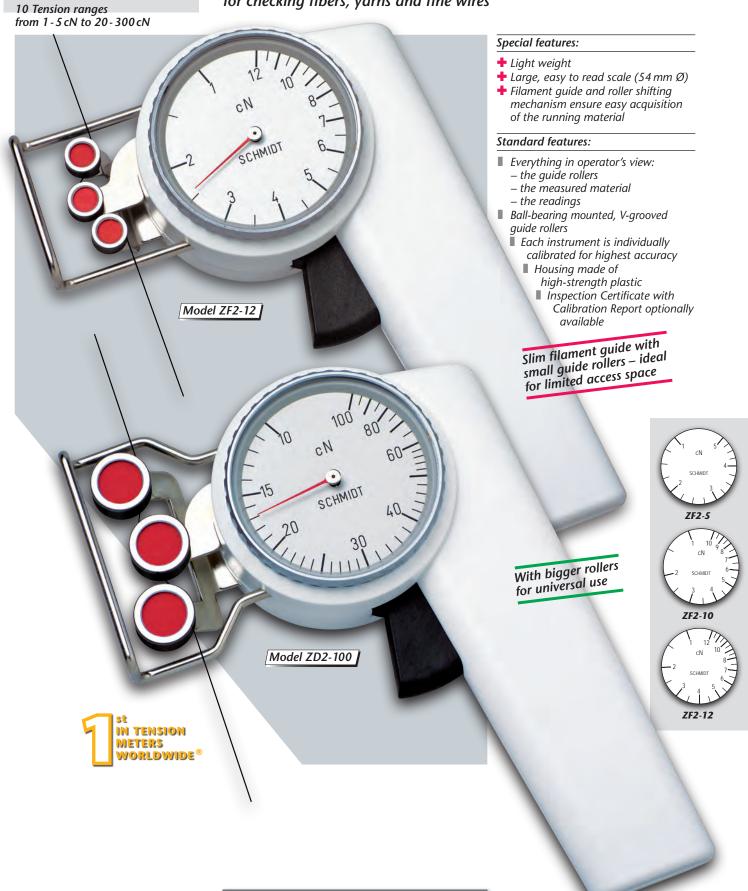


Z SERIES

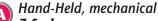
Economical low tension measuring instruments for checking fibers, yarns and fine wires

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A 1



Model ZF2





control instruments

Available Models	Tension Range	s Measur Head V	ing Vid ^{th*} SCHMIDT Calibration Material**
MODEL	cN	mm	Calibra
ZF2-5	1-5	43	Filament: 25 tex
ZF2-10	1 - 10	43	Filament: 25 tex
ZF2-12	1 - 12	43	Filament: 25 tex
ZF2-20	2-20	43	Filament: 25 tex
ZF2-30	3-30	43	PA: 0.12 mm Ø
ZF2-50	5-50	43	PA: 0.12 mm Ø
ZF2-100	10-100	43	PA: 0.12 mm Ø

Other tension ranges available on request. Other units of measure available, such as g. Width of filament guide ** Suitable for 95% of applications (see also chart on page 11)

PA = Polyamide Monofilament

Guide Rollers	Line Spe Vm ^{ax}	Roller Material	\rightarrow see page G \rightarrow
V-grooved	vmax.	Roller	
Standard	900	Hard-coated aluminiu	n
Code K	2000	Hard-coated aluminiu	n
Code T	450	Plastic (POM) black	
Code W	450	Nickel-plated steel	

Specifications	ZF2 Series
Calibration:	According to SCHMIDT factory procedure
Accuracy:	±1% full scale or
	±1 graduation on scale
Scale diameter:	54 mm
Temperature range:	10-45 ℃
Air humidity:	85 % RH, max.
Housing material:	Plastic (POM)
Housing dimensions:	157 x 85 x 32 mm (LxWxH)
Weight, net (gross):	Approx. 200 g (600 g)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Model ZD2

Universal tension meter for a variety of applications in the textile and wire industries

Available Model	ring Nidth* SCHMIDT Calibration Material**		
MODEL	s Tension Rang cN	Head	scHMition Calibration
ZD2-30	3-30	63	PA: 0.12 mm Ø
ZD2-50	5-50	63	PA: 0.12 mm Ø
ZD2-100	10-100	63	PA: 0.12 mm Ø
ZD2-150	20-150	63	PA: 0.12 mm Ø
ZD2-200	20-200	63	PA: 0.12 mm Ø
ZD2-300	20-300	63	PA: 0.20 mm Ø

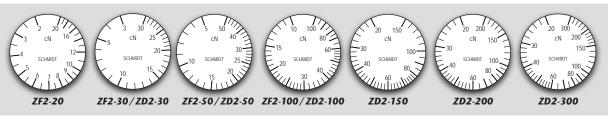
Other tension ranges available on request. Other units of measure available, such as g. Width of filament guide

** Suitable for 95% of applications (see also chart on page 11)

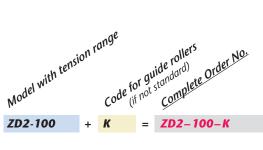
PA = Polyamide Monofilament

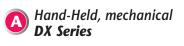
Guide Rollers	Line Spe Vmax	$\begin{array}{ll} ed & \\ m & \\ m & \\ Roller & Material \\ Roller & \\ \end{array} \rightarrow see page G \rightarrow \\ \end{array}$
V-grooved	vmax.	Roller
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
		(for Model ZD2-100 and higher ranges)
Code T	1000	Plastic (POM) black
Code W	1000	Nickel-plated steel
Code ST	1000	Hardened steel
Code CE 2	1000	Aluminium ceramic-coated

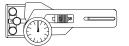
Specifications	ZD2 Series
Calibration:	According to SCHMIDT factory procedure
Accuracy:	±1% full scale or
	±1 graduation on scale
Scale diameter:	54 mm
Temperature range:	10-45 °С
Air humidity:	85 % RH, max.
Housing material:	Plastic (POM)
Housing dimensions:	157 x 85 x 32 mm (LxWxH)
Weight, net (gross):	Approx. 220 g (620 g)



SCHMIDT scales are manufactured according to the most stringent quality requirements. Printed scales are not used. Instead, each scale is individually marked for the instrument involved. This ensures highest quality. Our special procedure makes it possible to provide tension meters fine tuned to a specific tension range, or calibrated to custom supplied material, or units of measure such as g.













Adjustable damping (CodeA) to provide steady tension readings without damp
 with damping



Special finger support located on the rear side of the housing



- factured according to the most stringent quality requirements. Printed scales are not used. Instead, each scale is individually marked for the instrument involved. This ensures highest quality. Our special procedure makes it possible to provide tension meters fine tuned to a specific tension range, or calibrated to customer supplied material, or units of measure such as g or kg.

Special features:

- + Built-in material thickness compensator improves accuracy for changing diameters on DX2-1000 and higher ranges
- + Special finger support reduces the effort to move the outer roller assembly
- + Filament guide and roller shifting mechanism ensure easy acquisition of the running material
- + Custom-built configurations and special calibration are available

Standard features:

- Everything in
 - operator's view:
 - the guide rollers - the measured material
 - the readings
- Ball-bearing mounted, V-grooved guide rollers
- Each instrument is individually calibrated for highest accuracy
- 41 mm Ø scale Rugged aluminium
- housing II. Inspection Certificate with Calibration Report optionally available

Material thickness compensator with material sample inserted



Α3





Model DX2

	s Tension Ranges	Measuri Head W	ing.h*	Material com thickness com
Available Models	ion Rais	Measur	Jidu MIDT Mare	thickneor pensator Peduded
MODEL	Tens. CN	Head	ng Id ^{th*} SCHMIDT Calibration Materic Calibration	pensated included
DX2-50	10-50	66	PA: 0.12 mm Ø	
DX2-120	20-120	66	PA: 0.12 mm Ø	
DX2-200	20-200	66	PA: 0.12 mm Ø	
DX2-400	20-400	66	PA: 0.20 mm Ø	
DX2-1000	50-1000	66	PA: 0.30 mm Ø	V
DX2-2000	200-2000	116	PA: 0.50 mm Ø	V
DX2-5000	400-5000	116	PA: 0.80 mm Ø	V
DX2-8000	1000-8000	116	PA: 1.00 mm Ø	V
DX2-10K	2.5 - 10 daN	116	PA: 1.00 mm Ø	V
DX2-20K-L	5 - 20 daN	216	PA: 1.50 mm Ø	v

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control instruments

Other tension ranges and measuring head widths available on request. Other units of measure available – g or kg. * Depending on model, either width of filament guide or outer distance between outside guide rollers

Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

A

Guide Rollers	Line Spe Vmax	$\begin{array}{c} ed \\ m \\ m \\ Roller \\ Material \\ \bullet \\ see page G \\ \bullet \\$
V-grooved	vmax.	Rolle
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
		(for Model DX2-120 and higher ranges)
Code T	1000	Plastic (POM) black
Code W	1000	Nickel-plated steel
Code ST	1000	Hardened steel
Code B	1000	Tempered steel for tire cord
Code CE 2	1000	Aluminium ceramic-coated
Code ASY	1000	Hard-coated aluminium*
Code ASYB	1000	tempered steel for tire cord*
asymmetrical groove		(for Model DX2-120 and higher ranges)
U-grooved		*Gauge without filament guide
Code U	2000	Hard-coated aluminium

Optional Accessories

Code A	Air damping		
	(Model DX2-120 to DX2-5000 only)		
Code L	Special lever (standard for Model DX2-20K)		
	– recommended for Model DX2-10K –		
Code M	Memory pointer (DX2-120 and higher ranges)		
Code EDM	Version for electro discharging machines		
	Model DX2-2000-EDM: 50 - 2000 cN		
	Model DX2-3000-EDM: 100-3000 cN		
	Model DX2-4000-EDM: 200-4000 cN		



Please ask for additional

informations!

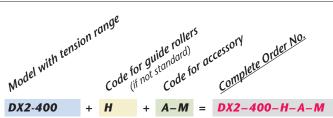


Model DX2-10K-L

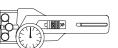
with special lever (Code L) for easy use on higher tension ranges

Specifications	DX Series
Calibration:	According to SCHMIDT factory procedure
Accuracy:	±1% full scale or
	±1 graduation on scale
Scale diameter:	41 mm
Temperature range:	10-45 °С
Air humidity:	85 % RH, max.
Housing material:	Die-cast aluminium
Housing dimensions:	188 x 85 x 45 mm (LxWxH)
Weight, net (gross):	Up to DX2-10 K approx. 470 g (1000 g)
	DX2-20K-L approx. 580g (2000g)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.



Hand-Held, mechanical **DX** Series





Special purpose models feature small measuring heads, where access space is limited or where filaments run close together

These tension meters are recommended where the standard Model DX2 cannot be used.

Special features:

- Turned-up outer finger edges guide the running filament into the roller grooves
- + Small, ball-bearing mounted, V-grooved guide rollers (Models DXE and DXV)
- Model DXP features ceramic pins for applications with high line speeds or texturizing machines
- Special calibration using customer supplied samples is available (Models DXE and DXV only)
- Apart from that the instruments relate to model DX2; Note: The below models do not include a material thickness compensator



Guide Rollers		\rightarrow see page G \rightarrow
Models DXE, DXV	Line Spe	rn min Roller Material
V-grooved	Vmax	Roller
Standard	900	Hard-coated aluminium
Code K	2000	Hard-coated aluminium
Code T	450	Plastic (POM) black
Code W	450	Nickel-plated steel

Guide Pins

\rightarrow see page G \rightarrow

Model DXP	Line Speed min Material		
V-grooved	vmax. pin Ni		
Standard	6000 Aluminium-oxide ceramic 5.2 mm Ø		

1

Optional Accessories

Models DXE, DXV, DXP

Code A	Air damping (Model -120 and higher ranges)	
Code M	Memory pointer (Model -120 and higher ranges)	

Specifications

same as Model DX2 (see page A4)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

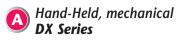


	ad l	es ril	19 Heu rit	19 Heu IDT
Available Models	Tension Rang	Measur.	ng Heasurin Measurin approx.	sch ^{Mition}
MODEL	CN CN	appro	appro	schMIDT SchMIDT Calibration Material**
DXE-50	10-50	38	47	PA: 0.12 mm Ø
DXE-120	20-120	38	47	PA: 0.12 mm Ø
DXE-200	20-200	38	47	PA: 0.12 mm Ø
DXE-400	20-400	38	47	PA: 0.20 mm Ø
DXE-1000	50-1000	36	47	PA: 0.30 mm Ø
DXE-2000	200-2000	36	47	PA: 0.50 mm Ø
Other tension ranges available on request. Other units of measure available, such as g.				

Width of bracket assembly

Suitable for 95% of applications (see also chart on page 11)

PA = Polyamide Monofilament





Model DXP

Non-rotating ceramic pins permit



Model DXV

This special design provides easier reading when the standard design makes dial reading difficult



line speeds up to v_{max} . 6000 m/min Smallest measuring head possible – only for textile applications ! Model DXP-120



Measuring head,	Model DXP	and W	idth X* Length Y	
Available Model	s Tension Rang	es Measurin	g Heesurin Measurin	id ^{th X*} 19 Head Length Y SCHMIDT Calibration Materiat**
MODEL	·le.	approx.	Meas approx. mm	Call ^D , aterial
DXP-50	10-50	27	44	PA: 0.12 mm Ø
DXP-120	20-120	27	44	PA: 0.12 mm Ø
DXP-200	20-200	27	44	PA: 0.12 mm Ø

Other tension ranges available on request. Other units of measure available, such as g.

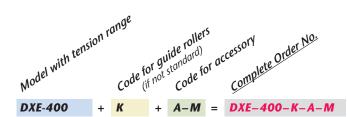
Width of bracket assembly Suitable for 95% of applications (see also chart on page 11)

PA = Polyamide Monofilament

Other tension ranges available on request. Other units of measure available, such as g. Width of bracket assembly

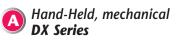
Suitable for 95% of applications (see also chart on page 11)

PA = Polyamide Monofilament



To place an order

please indicate the complete model number, e.g.:







Special purpose tension meter features large rollers and a wide roller spacing to minimize the bending of the material

Special features:

- + Large, V-grooved guide rollers, ball-bearing mounted DXF: 32 mm Ø, DXL: 29.5 mm Ø
- + Large bending radius assures gentle handling of the material being measured
- Apart from that the instruments relate to model DX2; Note: These models do not have a built-in material thickness compensator

Model DXF, DXL

Model DXF, D	XL	, ei	ing* :al**	
Available Model	s Ranges	Measuri Head W	idth MIDT Materiu	
MODEL	Tensie CN	mm	ng i ^{dth*} SCHMIDT Material** Calibration	2
DXF-120	20-120	140	PA: 0.12 mm Ø	0
DXF-200	20-200	140	PA: 0.12 mm Ø	
DXF-400	20-400	140	PA: 0.20 mm Ø	
DXF-1000	50-1000	140	PA: 0.30 mm Ø	/
DXL-2000	200-2000	235	Buffer tube Ø 2.5 mm	1
DXL-5000	400-5000	235	Buffer tube Ø 2.5 mm	1
DXL-10K	2.5 - 10 daN	288	Buffer tube Ø 2.5 mm	1
Other tension ranges a	vailable on request	Other uni	its of measure available such	as a

Other tension ranges available on request. Other units of measure available, such as g. Outer distance between outside guide rollers

Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Rollers

Model DXF	Line Spe	Roller Material	
V-grooved	vmax.	Roller	
Standard	4000	Hard-coated aluminium	
Code T	4000	Plastic (PVC) red	
		(Same dimensions as standard roller)	

Model DXL

4000	Hardened steel (max. Ø 4 mm)
4000	Hard chrome-plated steel (Ø 3 - 9 mm)
2000	Hardened steel, width 6 mm
2000	Hardened steel, width 10 mm
	4000

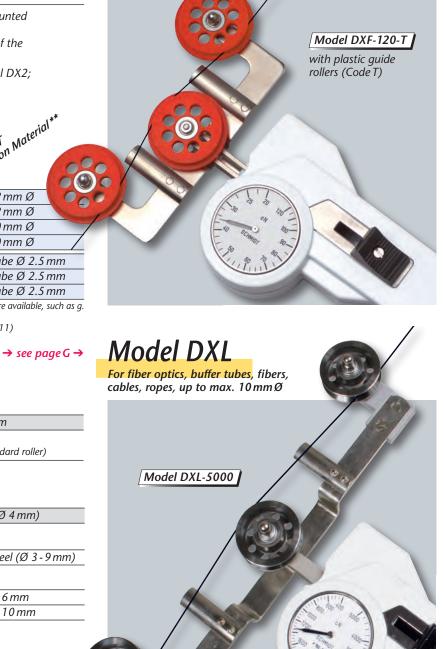
Optional Accessories

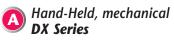
Code A Air damping (available for Models -400 to -5000) Code L Special lever – recommended for -10K Models Code M Memory pointer Specifications

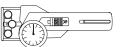
same as Model DX2 (see page A4)

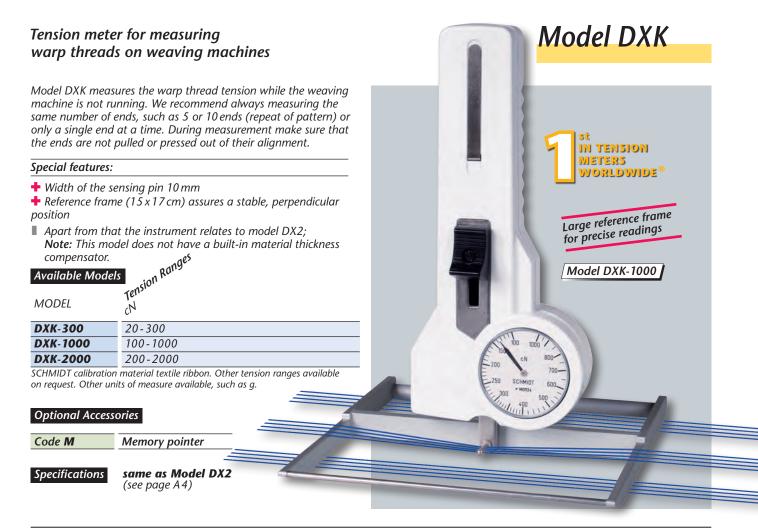
Model DXF

For fragile filaments such as optical fibers, glass fibers, single carbon fibers etc., up to max. 1.5 mm Ø









ѕснм

control instruments

Screen Printing Tension Meter

Synthetic mesh always looses tension in time. Correct mesh tension is one of the most important conditions for accurate, reproduceable and high quality screen printing.

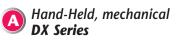
Special features:

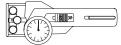
- + To be used for synthetic and steel meshes
- + Warpwise or weftwise measuring is possible
- + 2 adjustible markers to set limits (MIN, MAX)
- + Measuring range 6 50 N/cm
- Protected precision dial gauge
- Depth of indentation max. 1 mm
- Measuring force 2.1 3.0 N
- + According DIN EN16611
- Calibration Certificate with Calibration Report optionally available

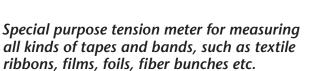


Model FT









induotis, initis, iolis, inder do

Special features:

- Dual-flanged outer guide rollers with various widths, from 7 mm to 100 mm (single-flanged rollers optional)
- + Special calibration is available
- Apart from that the instrument relates to model DX2; Note: This model does not include a filament guide and material thickness compensator

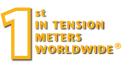
When selecting the instrument for your specific application, please keep in mind that:

- 1. Rollers of different widths are not interchangeable by the user
- The roller width should correspond with the width of the material to be measured. Otherwise incorrect measuring results may occur and the instrument may be damaged

SCHMIDT has the solution to any tension measuring problem! Please contact us to discuss your application requirements.

To assist you in selecting the right tension meter

- for your specific application, please furnish:
- Kind and dimensions of the material to be measured
- Expected tension range
- Material sample of about 5 m



Models DXB, DXR, DXT

Guide Rollers



→ see page G →

Standard 1000 Hard-coated aluminium

Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti-adhesive or carbon fibres - NAV optimized) are available on request.

Optional Accessories

Code A	Air damping (available for Models -400 to -5000)		
	– not available for Model DXR –		
Code L	Special lever (Standard for Models -20 K and higher)		
	– recommended for -10 K Models –		
Code M	Memory pointer		
	– not available for DXB-50 and DXT-50 –		

Specifications

same as Model DX2 (see page A4)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Model DXB

S C Η Μ Ι D

control instruments

Cylindrical rollers pointing toward the operator

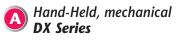


Available Models MODEL Tension Ranges Measuring Head Width* Head Roller Widths					
MODEL	cN	Head	Roller		
DXB-50	10-50	55	7		
DXB-120	20-120	55	7, 10, 15, 20, 30		
DXB-200	20-200	55	7, 10, 15, 20, 30		
DXB-400	20-400	55	7, 10, 15, 20, 30		
DXB-1000	100-1000	55	7, 10, 15, 20, 30, 36, 41, 50		
DXB-2000	200-2000	117	7, 10, 15, 20, 30, 36, 41, 50		
DXB-5000	400-5000	117	7, 10, 15, 20, 30, 36, 41, 50		
DXB-10K	2.5 - 10 daN	117	7, 10, 15, 20, 30, 36, 41		
DXB-20K-L	5 - 20 daN	167	7, 10, 15, 20, 30		

Other tension ranges, measuring head widths, and material path calibrations available on request. Other units of measure available – g or kg.

SCHMIDT calibration material textile ribbon or film, depending on tension range and roller width

** Outer distance between outside guide rollers







Model DXR

With heavy-duty bracket and special roller support



Cylindrical rollers pointing away from the operator



Version with 20 mm tape rollers

Model DXR-50K-100-L

Version with 100 mm tape rollers and special lever (Code L) for easy use at higher ranges

Available Model	rension Range	s Measu	ring Nidth* Roller Widths
MODEL	cN	Hear	Roller
DXR-2000	200-2000	125	50,100
DXR-5000	400-5000	125	50,100
DXR-10K-L	2.5 - 10 daN	125	50,100
DXR-20K-L	5 - 20 daN	200	50,100
DXR-30K-L	5 - 30 daN	200	50,100
DXR-50K-L	5 - 50 daN	200	50,100
Other tension ranges and other measuring head widths available on request			

Other tension ranges and other measuring head widths available on request. Other units of measure available – g or kg.

SCHMIDT calibration material textile ribbon or film,

depending on tension range and roller width ** Outer distance between outside guide rollers

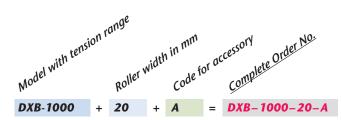
Note: Standard equipment

of Models DXR-10K to DXR-50K includes special lever (Code L).

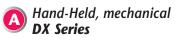
Measuring Head Width** Tension Ranges Roller Widths Available Models mm MODEL mm CN 10-50 **DXT-50** 7 57 DXT-120 20-120 57 7, 10, 15, 20, 30 DXT-200 20-200 7, 10, 15, 20, 30 57 20-400 DXT-400 57 7, 10, 15, 20, 30 DXT-1000 100-1000 7, 10, 15, 20, 30, 36, 41, 50 57 DXT-2000 200-2000 117 7, 10, 15, 20, 30, 36, 41, 50 DXT-5000 400-5000 117 7, 10, 15, 20, 30, 36, 41, 50 DXT-10K 2.5 - 10 daN 117 7, 10, 15, 20, 30 DXT-20K-L 5 - 20 daN 117 7,10,15,20

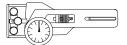
Other tension ranges, measuring head widths, and material path calibrations available on request. Other units of measure available - g or kg.

SCHMIDT calibration horizontal lying; material textile ribbon or film, depending on tension range and roller width ** Outer distance between outside guide rollers



To place an order please indicate the complete model number, e.g.:

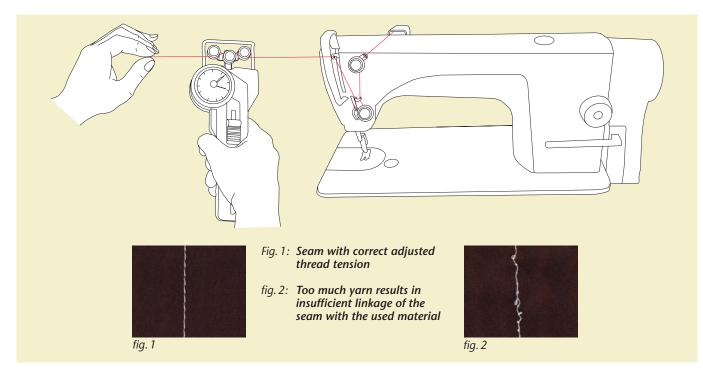






Tension meter for measurement at sewing machines

Besides strength and the kind of stich the tension of the upper and lower thread is important for the solidity and the image of the seam. Tension determines the stitching length.



DX SERIES

For measuring the upper and under thread of <u>non-operating</u> machines DX2 series is recommended. The tension meter is used after the yarn break and the thread unwinded by hand.

Most used model:

DX2-400, DX2-1000 and DX2-2000; these tension meters are often equipped with a memory pointer code M, to read the measuring value after finishing the measurement.



Tension meter DX2 with memory pointer Code M

Further tension meters for measuring the thread tension at sewing machines



Recommended Models

ZF2	see page A1
DT	see page C5
ET	see page C13
Q	see page B1
TS	see page D2





Model MST

3 Tension ranges from 1 - 200.0 cN to 1 - 2000 cN

Special features:

- Integrated electonic tension meter
 Motorized take up-fixture to have
- constant speed of thread 9 m/min
 Coloured, backlight TFT-display with
- 3 different display modes: - numeric
- numeric with live bargraph
- numeric with graph (time-tension) see page C15
- Special fixture to determine shuttle tension
- Vaccuum base for positioning the unit on the working plate (height adjustment)
- 🕂 USB interface
- Memory for 60.000 readings
- Adjustable electronic damping for better reading when tension fluctuates
- Software Tension Inspect (optional) see page C9

Standardmerkmale:

- Battery or mains operation
- Rugged aluminium housing
- CE certified, interference resistant against static electrifications
- Optionally available: Inspection Certificate 3.1 with calibration report



Electronic tension meter with motorized take-up fixture for sewing

machines for adjusting the yarn brakes at constant speed

Available Models

MODEL

	anges	1 *
;	Tension Ranges	SCHMIDT Mat
,	Tensio	SCHIMAtion
	N	calibre

	C	
MST-200	1-200.0	PA: 0.12 mm Ø
MST-500	1-500.0	PA: 0.20 mm Ø
MST-1000	1-1000	PA: 0.30 mm Ø
MST-2000	1-2000	PA: 0.50 mm Ø

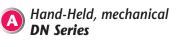
* Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Specifications

Calibration:	According SCHMIDT factory procedure
Accuracy:	± 1 % FS* and ± 1 digit, typical ± 0.5 % FS*
Memory for material	1 for SCHMIDT calibration
curves:	plus 3 free customized calibrations
Overrange:	Approx. 10% FS*, without accuracy
	guarantee
Overload protection:	200% FS*
Memory:	60.000 values at 999 measuring periodes
Memory mode:	5 memory modes with statistical
	evaluation and PEAK capture
3 display modes:	numeric
	numeric with bargraph
	X-Y Diagramm (time - tension)

Output signal:	USB	
Damping:	Adjustable electronic damping (averaging)	
Vaccum base:	Adjustable height for measuring postition	
	above working plate 120 to 220 mm	
Temperature range:	10-45°С	
Air humidity:	85 % RH, max.	
Power supply:	Li-Ion battery (approx. 2 h continuous use),	
	charging time approx. 21/2h,	
	AC adapter 100 - 240 V AC,	
	adapter (EU, USA, UK)	
Housing material:	Aluminium	
Housing dimensions:	208 x 80 x 106 mm (LxWxH)	
Weight, device (base):	Арргох. 840 д (500 д)	
* FC Full Coolo		

* FS = Full Scale

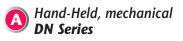








SCHMIDT · ALL OVER THE TECHNICAL WORLD www.hans-schmidt.com



Σ C Η Μ Ι D Τ control instruments



Model DN1

	Tension Ranges	Measurii Head Wi	ng dth* SCHMIDT- Materia SCHMIDT- Materia Calibration	Materi Materi thickne	al con	۳.
Available Models	s ion Ku	Medwi	MID In Mar	thickit	or	
MODEL	Tensie cN	Heau	schi ^w ation Calibration	thickne pensat include	,d	
DN1-120	20-120	65	PA: 0.12 mm Ø			
DN1-200	20-200	65	PA: 0.12 mm Ø			
DN1-400	20-400	65	PA: 0.20 mm Ø	C	3	
DN1-1000	50-1000	65	PA: 0.30 mm Ø	V 6		
DN1-2000	200-2000	116	PA: 0.50 mm Ø	V	4	
DN1-3500	400-3500	116	PA: 0.80 mm Ø	V		X
DN1-5000	400-5000	116	PA: 0.80 mm Ø	~		
DN1-8000	500-8000	116	PA: 1.00 mm Ø	~		
DN1-10K	2 - 10 daN	116	PA: 1.00 mm Ø	~		
DN1-20K-L	5 - 20 daN	216***	PA: 1.50 mm Ø	~		
DN1-30K-L	5 - 30 daN	265***	PA: 1.50 mm Ø			
DN1-50K-L	5 - 50 daN	265***	Steel rope:			
			1.50 mm Ø (7 x 7	x0.20)		

Other tension ranges and measuring head widths available on request.
 Other units of measure available – g or kg.
 * Depending on model, either width of filament guide or outer distance between outside guide rollers
 ** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament
 *** Devining measuring bed width 285 mm with Code V1

*** Deviating measuring head width 285 mm with Code V1

Guide Rollers	Line Spe	$\frac{e^{d}}{m} \stackrel{min}{\longrightarrow} see page G \rightarrow goller Material \qquad \rightarrow see page G \rightarrow goller Material \qquad \qquad$
V-grooved	vmax.	Roller
Standard	2000	Hard-coated aluminium
	1000	Model DN1-30K and DN1-50K
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
		(not available for DN1-30K and DN1-50K)
Code T	1000	Plastic (POM) black
Code W	1000	Nickel-plated steel
Code ST	1000	Hardened steel
Code B	1000	Tempered steel for tire cord
Code CE 2	1000	Aluminium ceramic-coated
Code ASY	1000	Hard-coated aluminium
Code ASYB	1000	Tempered steel for tire cord
asymmetrical groove		– Gauge without filament guide –
Code V1	1000	Hard-coated aluminium*
U-grooved		*only for DN1-20K up to DN1-50K
Code U	2000	Hard-coated aluminium

Optional Accessories

Code A	Air damping (Models DN1-120 to DN1-5000 only)	
Code L	Special lever (standard for DN1-20K and	
	higher ranges) – recommended for DN1-10K –	

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Model DN1-50K-L-V1

with guide rollers (Code V1) for better and safer handling of higher tension and special lever for easy use at high ranges (Code L)

Model DN1-2000-K

with special guide rollers for line speeds up to v_{max.} 3500 m/min (Code K)

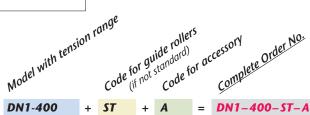
Specifications

DN Series

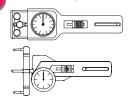
Calibration:	According to SCHMIDT factory procedure	
Accuracy:	±1% full scale or	
	±1 graduation on scale	
Scale diameter:	54 mm	
Temperature range:	10-45 °C	
Air humidity:	85 % RH, max.	
Housing material:	Die-cast aluminium	
Housing dimensions:	220 x 74 x 42 mm (Lx W x H)	
Weight, net (gross):	Up to DN1-10K approx. 700g (1200g)	
(approx.)	DN1-20K-L and higher ranges 900g (2200g)	

To place an order

please indicate the complete model number, e.g.:



Hand-Held, mechanical





Tension meter for measuring pretensioned ropes up to max. 4 mm Ø Model DNW 4 tension ranges from 10-100 daN to 40-400 daN Model DNW-100K **Closed Force System** Special features: + Can be used only for pretensioned, non-moving ropes Calibration is done using a closed force system + Due to the material path the max. error is approx. 3% FS (full scale) Special lever reduces the force to extend outer rollers to capture the material to be measured Apart from that the instrument relates to model DN1, but SCHMIDT Calibration Material* no thickness compensator Measuring Head Width* Tension Ranges Available Models daN MODEL mm **DNW-100K** 10-100 265 steel rope 2 mm Ø **DNW-200K** 20-200 265 steel rope 2 mm Ø 30-300 steel rope 3 mm Ø **DNW-300K** 265 **DNW-400K** 40-400 265 steel rope 4 mm Ø Outer distance between outside guide rollers ** SCHMIDT calibration material twisted steel rope Roller Material **Guide Rollers** \rightarrow see page G \rightarrow **Asymmetrical** Groove Standard Tempered steel

Tension meter for measuring pretensioned ropes, wires etc., up to max. 2 mm Ø Model DXH

3 tension ranges from 400-5000 cN to 5-20 daN



Special features:

- + Fixed hooks as guide pins
- + Useable for application areas with limited access space
- Calibration is done in an open force system using a free hanging weight
- If the instrument is used in a closed force system the accuracy is worse, depending on the fixing length
- Apart from that the instrument relates to model DX2, but no thickness compensator

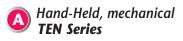
Available Model	s Tension Ranges	Measuring Head Width	SCHMIDT Calibration Material
MODEL	cN	mm	scribratic
DXH-5000	400-5000	116	PA: 0.8 mm Ø
DXH-10K	2.5 - 10 daN	116	PA: 1.0 mm Ø
DXH-20K-L	5 - 20 daN	116	PA: 1.5 mm Ø
Other tension ranges and measuring head widths on request			

Other tension ranges and measuring head widths on request. Other units of measure available – g or kg.

** SCHMIDT calibration material Polyamide Monofilament PA (see chart on page 11)







ѕснм control instruments

Model TEN

Small, compact tension meter for measuring fibers and threads

11 tension ranges from 0.5 cN - 3 cN to 50 - 170 cN

Special features:

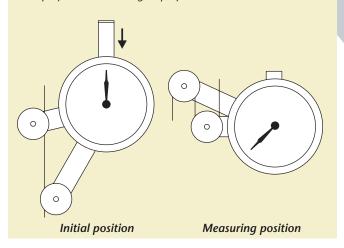
- + 2-roller measuring system
- 🕈 Small, handy design
- + Large enlacement of thread for stable readings when tension fluctuates rapidely

Standard features:

- Ball-bearing mounted, V-grooved guide rollers
- Aluminium housing

	s Tension Ranges
Available Model	s cion Re
Model	Tensi CN
TEN-3K	0.5-3
TEN-5K	1-5
TEN-10K	2-10
TEN-12K	2-12
TEN-20K	5-20
TEN-30K	5-30
TEN-50K	10-50
TEN-60K	10-60
TEN-70K	10-70
TEN-120K	20-120
TEN-170K	50-170

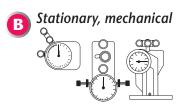
The instrument is designed for one-hand use. To thread in, place the yarn between the two guide rollers. Push and hold the key button at the instrument. The outer roller will be turned up and the instrument is ready for measuring. The measured value will be displayed at the analog display.



Guide Rollers	Line Sper	ed m ⁱⁿ Roller Material	
V-grooved	vmax.	Rolle	
Standard	900	Aluminium black colored	
Specifications		TEN Series	
Accuracy:		\pm 7% full scale up to 10 cN or	
		± 5 % full scale up to 30 cN or	
		±2% full scale for higher 30 cN	
Scale diameter:		40 mm	
Temperature ran	ge:	10-50°C	
Air humidity:		85% RH, max.	
Housing material:		Aluminium	
Housing dimensions:		87 x 57 x 26 mm (Lx W x H)	
Weight, net (gro	ss):	Approx. 150g (260g)	

Model TEN-12K

A stationary model is available on request (TEN-XX-S)





Stationary tension meters for continuous tension measurement applications

Special features:

+ Easy online mounting with screws

+ User-set MIN- and MAX-limits alert operator to out-of-tolerance conditions

(This feature is not available for Model Q)

Note: Stationary tension meters do not include a filament guide and material thickness compensator

Models Q, MK, DX2S

Guide Rollers

→ see page G →

Model Q, MK	Line Speed min Vmax Roller Material
V-grooved	vmax Roller W
Standard	1000 Hard-coated aluminium
Code T	1000 Plastic (POM) black
Code W	1000 Nickel-plated steel (Model -100 and higher)

Model DX2S

V-grooved		
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminum
Code H	5000	Plasma-coated aluminium
		(for Model DX2S-120 and higher ranges)
Code T	1000	Plastic (POM) black
Code W	1000	Nickel-plated steel
Code ST	1000	Hardened steel
Code B	1000	Tempered steel for tire cord
Code CE 1	1000	Aluminium ceramic-coated
Code ASY	1000	Hard-coated aluminium
Code ASYB	1000	Tempered steel for tire cord
asymmetrical groove		(for Model DX2S-120 and higher ranges)

Hard-coated aluminum

U-grooved

Code **U**

Optional Accessories

Model MK

Code D	Tension-detecting screw contacts Adjustable MIN and MAX contacts trigger a signal, as soon as MIN or MAX tension value is reached
Model DX2S	
Code A	Air damping (DX2S-120 to DX2S-5000)

2000

Model Q

Tension meter with large, easy to read scale (54 mm \breve{O})



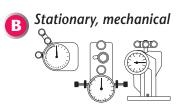
Available Model	Tension Ranges	Measuring Head Width*	scHMIDT Calibration Material*
	cN		
Q-10	2-10	65	PA: 0.12 mm Ø
Q-20	2-20	65	PA: 0.12 mm Ø
Q-30	3-30	65	PA: 0.12 mm Ø
Q-50	5-50	65	PA: 0.12 mm Ø
Q-100	10-100	65	PA: 0.12 mm Ø
Q-200	20-200	65	PA: 0.12 mm Ø
Q-300	20-300	65	PA: 0.20 mm Ø
Q-500	50-500	65	PA: 0.20 mm Ø
Q-1000	50-1000	116	PA: 0.30 mm Ø
Other tension ranges a	vailable on request	Other units of m	easure available such as a

Other tension ranges available on request. Other units of measure available, such as g. Outer distance between outside guide rollers

** SCHMIDT calibration material Polyamide Monofilament PA (see chart on page 11)

Specifications	Q Series
Calibration:	According to SCHMIDT factory procedure
Accuracy:	±1% full scale (FS) or
	±1 graduation on scale
Scale diameter:	54 mm
Temperature range:	10-45 °С
Air humidity:	85 % RH, max.
Housing material:	Chill-cast aluminium
Housing dimensions:	78 x 62 x 27 mm (LxWxH)
Weight, net (gross):	Approx. 300g (400g)

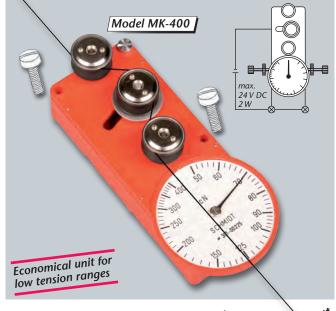
Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.





Model MK

Small, compact and easy to install measuring instrument



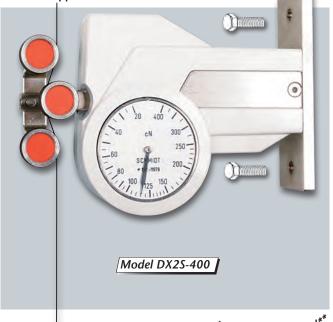
Available Model	s Tension Ranges	Measuring Head Width	SCHMIDT Material*
MODEL	rensie cN	Head	schivation calibration
MK-12	3-12	56	PA: 0.12 mm Ø
MK-20	5-20	56	PA: 0.12 mm Ø
MK-30	5-30	56	PA: 0.12 mm Ø
MK-50	10-50	56	PA: 0.12 mm Ø
MK-100	10-100	56	PA: 0.12 mm Ø
MK-250	20-250	56	PA: 0.12 mm Ø
MK-300	20-300	56	PA: 0.20 mm Ø
MK-400	50-400	56	PA: 0.20 mm Ø

Other tension ranges available on request. Other units of measure available, such as g. * Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Specifications	MK Series
Calibration:	According to SCHMIDT factory procedure
Accuracy:	±1% full scale (FS) or
	±1 graduation on scale
Scale diameter:	41 mm
Temperature range:	10-45 °С
Air humidity:	85 % RH, max.
Housing material:	Plastic (Makrolon)
Housing dimensions:	96 x 44 x 23 mm (LxWxH)
Weight, net (gross):	Approx. 80g (200g)

Model DX2S

Versatile tension meter for many industrial applications



Available Model	s Tension Ranges	Measurin Head Wig	g Jth* upt Material*
MODEL	Tension -	Head W.	g _{}th} * SCHMIDT Material* Calibration Material*
DX2S-50	10-50	54	PA: 0.12 mm Ø
DX25-120	20-120	54	PA: 0.12 mm Ø
DX2S-200	20-200	54	PA: 0.12 mm Ø
DX2S-400	20-400	54	PA: 0.20 mm Ø
DX2S-1000	50-1000	54	PA: 0.30 mm Ø
DX2S-2000	200-2000	116	PA: 0.50 mm Ø
DX2S-5000	400-5000	116	PA: 0.80 mm Ø
DX2S-8000	1000-8000	116	PA: 1.00 mm Ø
DX2S-10K	2.5 - 10 daN	116	PA: 1.00 mm Ø
DX2S-20K	5 - 20 daN	216	PA: 1.50 mm Ø
Other tension ranges	, measuring head w	vidths, and n	naterial path

calibrations available on request. Other units of measure available – g or kg. * Outer distance between outside guide rollers ** Suitable for 95% of applications (see also chart on page 11)

PA = Polyamide Monofilament

same as Model DX2 (see page A4) **Specifications**

The following models of the DX series are available as stationary models for fixed installation: Model DXE \rightarrow Model DXES Model DXF \rightarrow Model DXFS Model $DXB \rightarrow$ Model DXBS Model $DXT \rightarrow$ Model DXTS

DX2S-400-K-A

=

DX2 S-400





Economical low tension measuring instruments

for checking fibers, threads, yarns etc.

PT SERIES

Tension range 0.5 - 100 cN

Special features Model PT-100 and PT-100-L:

- + Easy threading of the material to be measured using the cone shaped guide rollers and turning the instrument by 180°
- 🕇 Automatic »Zero setting« independent to measuring position
- Tension meter can be used for right and left hand use
- + Adjustable electronic damping to provide steady tension readings
- Switchable measuring units cN or g
- The average reading of a series of measurement can be displayed
- 🕂 LiPo accumulator

Standard features

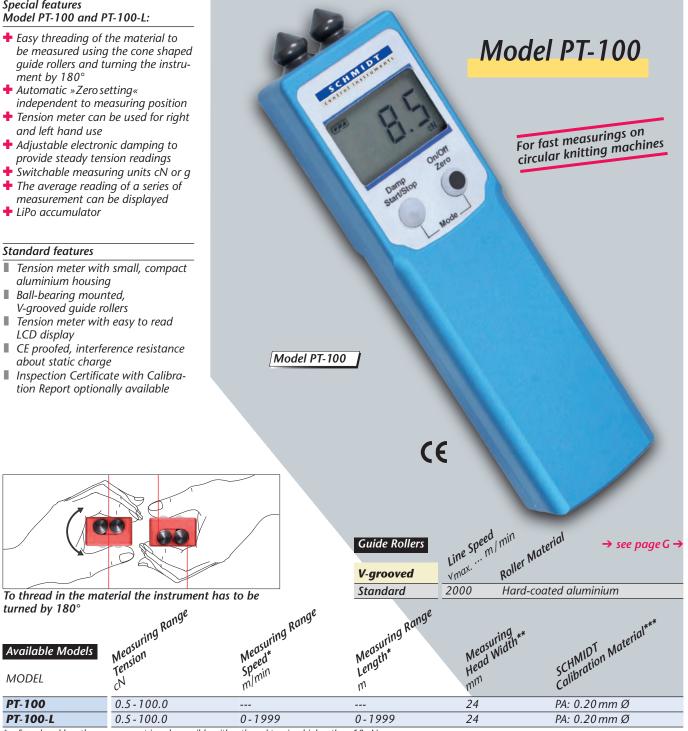
turned by 180°

MODEL

PT-100

PT-100-L

- Tension meter with small, compact aluminium housing
- Ball-bearing mounted, V-grooved guide rollers
- Tension meter with easy to read LCD display
- CE proofed, interference resistance about static charge
- Inspection Certificate with Calibra-tion Report optionally available



Speed and length measurement is only possible with a thread tension higher than 10 cN

Outer distance between outside quide rollers

*** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament





Tension meter mostly used for

knitting machines

Special Features Model PT-100-L:

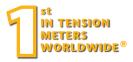
+ Multifunctional instrument:

- Tension Meter
- Yarn Speed Meter
- Length Meter to determine the yarn consumption of a single feeder for one or more (max. 10 revolutions) machine cycles of a circular knitting machine

Length measurement -

2 operation modes:

- "Manual" (without external Sensor): The instrument works as long as the operator presses the button
- "Auto" (with magnet sensor):
 Sensor and magnet are supplying a start/stop signal for a user-defined number of machine revolutions (1 to 10)



Specifications

Model PT-100 and PT-100-L

Calibration:	According to SCHMIDT factory procedure
Accuracy:	$\pm 1.5\%$ FS* and ± 1 digit
	(not length and speed measurement)
Overrange (approx.):	10% FS*, without accuracy guarantee
Overload protection:	200%
Measuring principle:	Strain gauge bridge
Measuring units:	cN, g switchable
	m, in, m/min, in/min (only PT-100-L)
Display update rate:	2 times/sec
Damping:	Selectable electronic damping
	(moving averaging)
Display:	LCD 3 ¹ / ₂ digits, 9 mm high
Temperature range:	10-45 ℃
Air humidity:	5 % RH, max.
Power supply:	LiPo accumulator (~ 40 h continuous use,
	charging time 3½ h) and AC adapter
	100-240 V with adapters (EU/USA/UK)
Auto power off:	Automatically after 3 minutes
	of non use
Housing material:	Aluminium
Housing dimensions:	141 x 36 x 22 mm (LxWxH)
Weight, net (gross):	Арргох. 170 д (500 д)
* FS = Full Scale	



- Tension Meter
- Yarn Speed Meter
- Yarn Consumption Meter

Multifuctional tension meter with low weight

Model PT-100-L

with sensor and magnet for measuring yarn consumption

Œ

Accessories

Model PT-100-L

Sensor with cable (3.50 m), magnet and

Model PT-100-L (includes delivery)

* FS = Full Scale





ZE SERIES

4 Tension ranges from 0.5 - 50 cN to 1- 500 cN

Special features

- + Coloured, backlight TFT-display with 3 different displays modes:
 - numeric
 - numeric with live bargraph
 - numeric with graph
 - (time-tension)
- 🕈 The display rotates in 90° steps for better reading
- + Automatic "Zero-Setting" in each measuring position using a special sensor technique
- + Selectable units of measurement: cN, g, N, lb
- LiPo battery (approx. 25 h continuous use) with AC adapter
- Storage of MIN, MAX, last reading, average and standard deviation per measuring interval
- + User-set MIN and MAX alarms with indication on display, if reading is out of limits
- + Adjustable electronic damping for better reading, if tension fluctuates
- + 3 seperate calibration material memory locations for custom calibrations
- + Menu set-up in English, German Spanish, Portuguese or French language

A display with many possibilities

TFT-Display with 3 different display modes



Depending o the measuring position the TFT display is automatically rotating in 90° steps.



Economical low tension measuring instruments for checking fibers, yarns and fine wires

control instruments



Model ZEF

Available Model	Tension Range	s Measu Head	width* SCHMIDT Material** SCHWIDT	
MODEL	Tensie cN	Heau	Schibration	
ZEF-50	0.5-50.0	43	PA: 0.12 mm Ø	
ZEF-100	0.5 - 100.0	43	PA: 0.12 mm Ø	
ZEF-200	1-200.0	43	PA: 0.12 mm Ø	
* Width of filament	quide		_	

Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Line Speed min **Guide Rollers**

Guide Rollers	Line Spe Vmax	Roller Material	→ see page G →
V-grooved	vmax.	Roller	
Standard	900	Hard-coated aluminiu	n
Code K	2000	Hard-coated aluminiu	n
Code T	450	Plastic (POM) black	·
Code W	450	Nickel-plated steel	

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.



S C Η Μ Ι D Τ

CHMIDI

5 CN

control instruments

Universal tension meter for a variety of applications in the textile and wire industries

Standard features:

- Everything in operator's
 - view:
 - the guide rollers - the measured material
 - the readings
- Ball-bearing mounted, V-grooved guide rollers
- Housing made of high-strength plastic
- *CE proofed, interference* resistance about static charge
- Inspection Certificate with . Calibration Report optionally available



Model ZED-200

Specifications

Model ZEF and ZED

Calibration:	According to SCHMIDT factory procedure
Accuracy:	±1% FS* and ±1 Digit
	typical ±0.5 % FS*
Units	cN, g, N or lb, switchable
Overrange (approx.):	10% FS*, without accuracy guarantee
Overload protection:	200% FS*
Measuring principle:	Strain gauge bridge
Measuring roller deflection:	0.5 mm max.
Damping:	Adjustable electronic damping
	(Moving averaging)
Sampling rate internal:	Approx. 1 kHz
Sampling rate:	250 Hz (250 readings/sec)
Display update time:	2 times / sec
Display:	Colour-TFT 128 x 160
3 display modes:	Numeric
	Numeric + bargraph
	Numeric + graph (time-tension)
Memory:	Last, AVG, MIN, MAX, STD
Temperature range:	10-45 ℃
Air humidity:	85 % RH, max.
Power supply:	LiPo accumulator (about
	25 h continuous use, charging
	time approx. 3 ½ h) and AC Adapter
	with adapters (EU/USA/UK)
Housing material:	Plastic (POM)
Housing dimensions:	157 x 130 x 33 mm (LxWxH)
Weight, net (gross):	Арргох. 200 д (600 д)
* FS = Full Scale	

Model ZED

Available Mode	rension Rang	e Measu Head	ring Nidth* SCHMIDT Material* SCHMIDT Material* Calibration Material*	
MODEL	CN CN	Head	schibratio	
ZED-200	1-200.0	63	PA: 0.20 mm Ø	
ZED-500	1-500	63	PA: 0.20 mm Ø	
* Width of filament ** Suitable for 95 % PA = Polyamide N	of applications (s			
Guide Rollers	Line Speed m vmax Roll	in Materi	\rightarrow see page	2 G →
V-grooved	vmax. Roll	e		
Channel and	2000 11-	d conta	I ali ma ini ma	

With bigger rollers

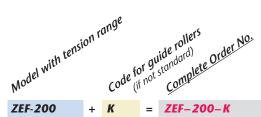
for universal use

CE

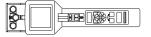
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
Code T	1000	Plastic (POM) black
Code W	1000	Nickel-plated steel
Code CE2	1000	Aluminium ceramic-coated

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

FS = Full Scale







DT SERIES

12 Tension ranges from 1 - 200 cN to 0.6-60 daN

Special features Models DTMB and DTMX:

- Large, backlight LCD-display with 3 different displays:
 - numeric,
 - numeric with live load bar,
- numeric with graph (time-tension)
 The display rotates in 90° steps for
- better reading (see page C 9)
 New, unique, force reduced material catching system
- Thickness compensator to reach highest accuracy: the diameter of the material to be measured can be set with a wheel and will be displayed in the screen (not available for all models)
- Automatic "Zero-Setting" in each measuring position using a special sensor technique
- High speed data sampling (internal 8 kHz) and recording of MIN-, MAX-, LAST-reading, PEAKS, AVG and standard deviation
- Programmable MIN- and MAXalarms - indication in the display, if reading is out of limits
- Material memory locations for customer made calibrations: 4 model DTS and 9 model DTX
- Cal. adjustment for fine tuning of the calibration, if material differs from the used calibration material
- Flexible menu set-up to meet operators demand
- Menu set-up in english or german language
- Selectable units of measurement: cN, daN, g, kg, N, lb
- Rubberized handle provides a secure hold in the operators' hand

Standard features Models DTS and DTX:

- Everything in operator's view:
 - the guide rollers
 - the measured material
 the readings
- Filament guide and roller shifting mechanism ensure easy acquisition of the running material
- Ball-bearing mounted, V-grooved guide rollers
- Rugged aluminium housing
- LiPo Accu (approx. 40 h continuous use) with AC adapter
- CE approved (tested for electromagnetic compatibility)
- Inspection Certificate with calibration report optionally available

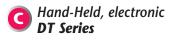
Electronic tension meters providing detailed process data and analysis. Two models available: DTS (basic unit) and DTX (with memory and output)

S C Η Μ Ι D Τ

control instruments



C 5





Model DTX

For applications requiring additional process data, such as ISO 9000 certified quality management systems



Additonal features model DTX:

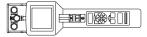
- + USB interface (1000 readings/sec)
- + Memory for 60.000 readings
- 5 different memory modes: Mode S: statistics only Mode H: storage of the X-Y-diagram for reviewing after finishing a series of measurement (e.g. short time spoolina)
- Mode C: continuous logging over a user set time and different series of measurement (2 Hz) Mode F: fast, continuous logging over a user set time and different series of measurement (1000 Hz) Mode D: storage of single readings and statistic
- Factory-provided calibration with PA Monofilament and Cu wire
- 9 Material memory locations for customer made calibrations
- Wi-Fi modul for wireless communication with a PC (optional)
- <u>Delivery includes:</u> tension meter, USB-cable, and software »Tension Inspect 3«



Model DTX for data acquisition and evaluation (Software see page C9)







Model DTS

model			:and :al**			wire
Available Model	s Tension Ranges cN	Measurin Width* mm	g Head SCHMIDT Material** Calibration Monofil Polyannia (PA)-Monofil	Textile Industry Textile Industry Applications Application Application e.g. yarn count e.g.	Wire Industry Wire Industry Applications e.g. soft-annealed e.g.	Material Material thickness thickness thickness compensator compensator included
DTS-200	1-200.0	66	0.12 mm Ø	max. 200 tex	max. 0.15 mm Ø	
DTS-500	1-500.0	66	0.12+0.20 mm Ø	max. 500 tex	0.05 - 0.25 mm Ø	 ✓
DTS-1000	10-1000	66	0.20+0.40 mm Ø	max. 1000 tex	0.10-0.40 mm Ø	 ✓
DTS-2000	20-2000	66	0.40+0.70 mm Ø	max. 2000 tex	0.30-0.60 mm Ø	V
DTS-2500	25-2500	116	0.40+0.70 mm Ø	max. 2500 tex	0.30-0.70 mm Ø	 ✓
DTS-4000	40-4000	66	0.50+0.90 mm Ø	max. 4000tex	0.35-0.90 mm Ø	 ✓
DTS-5000	50-5000	116	0.60+1.20 mm Ø	max. 5000 tex	0.40-1.00 mm Ø	 ✓
DTS-10K	0.1 - 10.00 daN	116	0.80+1.40 mm Ø	max. 10000tex	0.70-1.40 mm Ø	 ✓
DTS-20K	0.2 - 20.00 daN	166	1.20+1.80 mm Ø	max. 20000tex	1.00-2.00 mm Ø	 ✓
DTS-30K	0.3 - 30.00 daN	216	1.40+2.20 mm Ø	max. 30000tex	1.20-2.50 mm Ø	 ✓
DTS-50K	0.5 - 50.00 daN	216	Steelrope 1.5 mm Ø	max. 50000 tex	1.40-3.00 mm Ø	
			(7x7x0.2)			
DTS-60K-V1	0.6-60.00 daN	280	Steelrope 2.0 mm Ø (7 x 7 x 0.3)	max. 60000tex	1.80-3.50 mm Ø	
Other measuring hea available on request.	d widths		ding on model, either widt le for 95% of applications		uter distance between outsi 11)	de guide rollers

Guide Rollers

 \rightarrow see page G \rightarrow

DTS

Guide Rollers		, see page o
Model DTS	Line Sper	ed min m/min Roller Material
	Line	In Mut
V-grooved	vmax.	Roller
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
Code T	1000	Plastic (POM) black
Code W	1000	Nickel-plated steel
Code ST	1000	Hardened steel
Code B	1000	Tempered steel for tire cord
Code CE 2	1000	Aluminium ceramic-coated
Code V1	1000	Hard-coated aluminium
		(only for tension range 60 daN)
asymmetrical		
groove		(not for tension range 200 cN)
Code ASY	1000	Hard-coated aluminum
Code ASYB	1000	Tempered steel for tire cord
		– Gauge is without filament guide –
U-grooved		
Code U	2000	Hard-coated aluminium
		(not for tension range 200 cN)

Optional Access	ories	Model DTS
Code MH	Mounti	ng thread for online use

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Specifications	DTS
Calibration:	According to SCHMIDT factory procedure
Accuracy:	5% to 100% of range:
	± 0.5 % FS* and ± 1 digit or better
Remaining range and	-
other calibration material:	± 3 % FS* and ± 1 digit or better
Memory for material	1 for SCHMIDT calibration plus
curves:	4 for customized calibrations
Measuring units:	Force: cN, daN, g, kg, N or lb
	Thickness: mm or inch
Overrange:	Approx. 10% FS*, without
	accuracy guarantee
Overload protection:	100% FS*
Measuring principle:	Strain gauge bridge
Measuring roller deflection:	0.2 mm max.
Signal processing:	Digital, 16 bit A/D converter
Measuring frequency:	Max. 1 kHz (1000 measurings/sec)
Display:	Graphic LCD
3 different displays:	Numeric,
	Numeric + bargraph,
	Numeric + X-Y-diagram (time tension)
Display update rate:	2 times per second
Memory:	MIN, MAX, PEAKS, AVG, STD and LAST
Thickness compensation:	Max. 2.5 mm (not for all models)
Temperature range:	10-45 ℃
Air humidity:	85 % RH, max.
Power supply:	LiPo accumulator
	(about 40 hours of continuous use)
Housing material:	Die-cast aluminium
Housing dimensions:	265 x 78.5 x 46 mm (LxWxH)
Weight, net (gross):	Up to Model-50K 875g (1550g)
	DTS-60K-V1 1040g (2700g)

* FS = Full Scale







Model			G Head SCHMIDT Calibration SCHMIDT Tex Position Tex Position (PA)-Monofil	Material**	SCHMIDT Calibration SCHMIDT Calibration SCHMIDT Calibration Wire copper w	Naterial***	er wire
Available Mode	ls Tension Ranges	Measurin Width*	B Heau SCHMIDT Calible Position Tex Position (PA)-Monofil Polyamid (PA)-Monofil	Textile Industry Textile Industry Applications Applyarn Count e.g. yarn	SCHMIDT Calibration Schmidt Wire Position Mire Soft-annealed copper W	ire Wire Industry Applications Applicationnealed copp e.g. soft-annealed e.g.	er ^{V.} Material thickness thicknessator compensator included
	cn			e.9 ^{.1}	Soft	e.9.	inclu
DTX-200	1-200.0	66	0.12 mm Ø	max. 200 tex	0.10 mm Ø	max. 0.15 mm Ø	
DTX-500	1-500.0	66	0.12+0.20 mm Ø	max. 500 tex	0.16+0.25 mm Ø	0.05 - 0.25 mm Ø	 ✓
DTX-1000	10-1000	66	0.20+0.40 mm Ø	max. 1000 tex	0.25 + 0.40 mm Ø	0.10-0.40 mm Ø	V
DTX-2000	20-2000	66	0.40+0.70 mm Ø	max. 2000 tex	0.40+0.60 mm Ø	0.30-0.60 mm Ø	V
DTX-2500	25-2500	116	0.40+0.70 mm Ø	max. 2500 tex	0.40+0.60mmØ	0.30-0.70 mm Ø	V
DTX-4000	40-4000	66	0.50+0.80 mm Ø	max. 4000 tex	0.50+0.80 mm Ø	0.35-0.90 mm Ø	V
DTX-5000	50-5000	116	0.60+1.20 mm Ø	max. 5000tex	0.60+1.00 mm Ø	0.40-1.00 mm Ø	V
DTX-10K	0.1 - 10.00 daN	116	0.80+1.40 mm Ø	max. 10000tex	0.80+1.20 mm Ø	0.70-1.40 mm Ø	v
DTX-20K	0.2 - 20.00 daN	166	1.20+1.80 mm Ø	max. 20000tex	Steelrope 1.5 mm Ø Steelrope 2.0 mm Ø	1.00-2.00 mm Ø	~
DTX-30K	0.3 - 30.00 daN	216	1.40+2.00 mm Ø	max. 30000tex	Steelrope 1.5 mm Ø Steelrope 2.5 mm Ø	1.20-2.50 mm Ø	v
DTX-50K	0.5 - 50.00 daN	216	Steelrope 1.5 mm Ø (7 x 7 x 0.2)	max. 50000tex	Steelrope 2.0 mm Ø (7 x 7 x 0.3)	1.40-3.00 mm Ø	
DTX-60K-V1	0.6-60.00 daN	280	Steelrope 2.0 mm \emptyset (7 x 7 x 0.3)	max. 60000tex	Steelrope 2.5 mm Ø (7 x 7 x 0.4)	1.80-3.50 mm Ø	

Other measuring head widths available on request.

Depending on model, either width of filament guide or outer distance between outside guide rollers
 Suitable for 95% of applications (see also chart on page 11) – PA = Polyamide Monofilament
 Accuracy: ±3% full scale and ±1 digit

Guide Rollers

same as Model DTS

Accessories

Model DTX

SW-TI3 »Tension Inspect 3« software (Windows 7 and higher), incl. USB cable

Model DTX Optional Accessories

Code MH	Mounting thread for online use
Code WL	Wi-Fi modul for wireless data transfer
	(no worldwide approval)

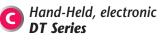
Specifications

Output signal:	USB
Memory:	60.000 values at 255 measuring periods
Memory for material	2 for SCHMIDT calibration plus
curves:	9 for customized calibrations
Memory modes:	5 memory modes with statistical
Digimatic:	evaluation

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

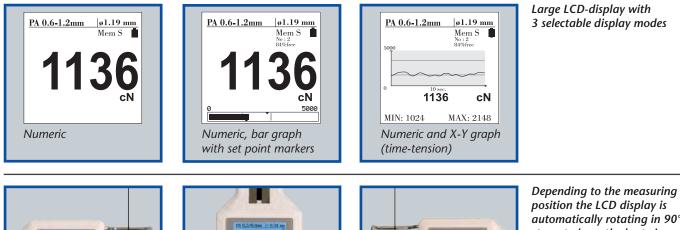








DT series: a display with many possibilities



HM

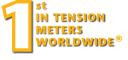
control instruments







automatically rotating in 90° steps, to have the best view at the display

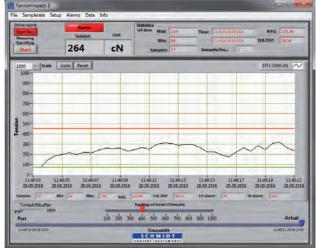


Model DTX for storing and analyzing the measured data with the software »Tension Inspect 3«

»Tension Inspect 3« - Software to display and store on a PC. The series DTX can be connected to a PC using the USB output or the optional Wi-Fi modul

Features:

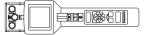
- Real-time reading
- The readings are also shown in a X-Y- diagram (time/date-tension) with zoom function
- Recording of the buffered readings as CSV-file
- Online recording with automatic storage of the readings as • CSV file
- 2 different statistics: a) statistic of all recorded values b) statistic of the buffered diagram readings
- Adjustable set-points with protocol
- Timeshift function for subsequent detailed data viewing of the diagram
- Reloading and displaying of stored readings (PC file and memory of DTX)
- Creating of a HTML report
- Download of values to Excel
- Printing of stored values using Excel functions



This software can be use for all other SCHMIDT Tension Meters

Subject to change without notice.







Special purpose tension meter for measuring all kinds of tapes and bands, such as textile ribbon, films, foils, fiber bunches etc.

Special features:

- Dual-flanged outer guide rollers with various widths, from 7 mm to 41 mm (single-flanged rollers optional)
- Apart from that the instruments relate to model DTS and DTX Note: These models do not include a filament guide and material thickness compensator

When selecting the instrument for your specific application, please keep in mind that:

- 1. Rollers of different widths are not interchangeable by the user
- 2. The roller width should correspond with the width of the material to be measured. Otherwise incorrect measuring results may occur and the instrument may be damaged

To assist you in selecting the right tension meter for your specific application, please furnish:

- Kind and dimensions of the material to be measured
- Expected tension range
- Material sample of about 5 m

Models DTSB, DTXB

Available Model	s Tension Ranges*	Measur Head W	ing _{vidth**} Vidth* Roller
MODEL	Tens. cN	Head mm	Rolle-
DTSB-500	5.0-500.0	55	7, 10, 15, 20
DTSB-1000	50-1000	55	7, 10, 15, 20, 30, 41
DTSB-2000	100-2000	55	7, 10, 15, 20, 30, 41
DTSB-2500	150-2500	117	7, 10, 15, 20, 30, 41
DTSB-4000	200-4000	55	7, 10, 15, 20, 30, 41
DTSB-5000	250-5000	117	7, 10, 15, 20, 30, 41
DTSB-10K	0.5 - 10.00 daN	117	7, 10, 15, 20, 30
DTSB-20K	1.0-20.00 daN	167	7, 10, 15, 20, 30
DTSB-30K	1.5 - 30.00 daN	217	7, 10, 15
DTSB-50K	2.5 - 50.00 daN	217	7,10
	50 500 0	<i></i>	7 10 15 20
DTXB-500	5.0-500.0	55	7, 10, 15, 20
DTXB-1000	50-1000	55	7, 10, 15, 20, 30, 41
DTXB-2000	100-2000	55	7, 10, 15, 20, 30, 41
DTXB-2500	150-2500	117	7, 10, 15, 20, 30, 41
DTXB-4000	200-4000	55	7, 10, 15, 20, 30, 41
DTXB-5000	250-5000	117	7, 10, 15, 20, 30, 41
DTXB-10K	0.5 - 10.00 daN	117	7, 10, 15, 20, 30
DTXB-20K	1.0-20.00 daN	167	7, 10, 15, 20, 30
DTXB-30K	1.5 - 30.00 daN	217	7, 10, 15
DTXB-50K	2.5 - 50.00 daN	217	7,10

Other measuring head widths available on request. * SCHMIDT calibration material textile ribbon or film,

depending on tension range and roller width

** Outer distance between outside guide rollers

Models DTSB, DTXB



Guide Rollers	Line Spe Vm ^{ax.}	Roller Material	→ see page G →
Standard	1000	Hard-coated aluminiu	m
Other roller materials	(nickel-pl	ated steel or plastic), as well	as special coatings

Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti adhesive or carbon fibres - NAV optimized) are available on request.

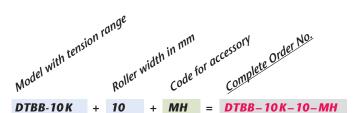
Optional Accessories

Code MH Mounting thread for online use	
Code WL Wi-Fi modul for wireless data transfer	
	(only model DTXB; no worldwide approval)

Specifications

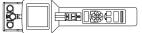
same as DTS or DTX (see page C7 and C8)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.



To place an order please indicate the complete model number, e.g.:





Special purpose tension meter with large roller diameter and centre distance for minimized material deflection

Special features:

- + Large, ball-bearing mounted guide rollers, made of hardened steel with large groove diameter
 - V-grooved for material with max. 4 mm Ø
 - U-grooved for material with 3 up to 15 mm Ø
 - Tape grooved for material with max. width of 10 mm
- + Large bending radius assures gentle handling of the material being measured
- + Special guides on the bracket assembly permit easy material acquisition
- Apart from that the instruments relate to model DTS and DTX Note: These models do not have a built-in material thickness compensator

Available Mod MODEL	els Tension Ranges CN	Meast Head	rring Width* SCHMIDT Material Calibration Calibration
DTSL-2500	150-2500	185	with convenient material
DTSL-5000	250-5000	185	for each roller design or
DTSL-10K	1.00 - 10.00 daN	235	customer supplied
DTSL-20K	2.00-20.00 daN	235	material
DTSL-50K-R4	5.00-50.00 daN	226	
DTSL-50K-R5	5.00-50.00 daN	226	with convenient or
DTSL-60K-R4	6.00 - 60.00 daN	276	customer supplied
DTSL-60K-R5	6.00-60.00 daN	276	- material
DTXL-2500	150-2500	185	with convenient material
DTXL-5000	250-5000	185	for each roller design or
DTXL-10K	1.00 - 10.00 daN	235	customer supplied
DTXL-20K	2.00-20.00 daN	235	material
DTXL-50K-R4	5.00-50.00 daN	226	
DTXL-50K-R5	5.00-50.00 daN	226	with convenient or
DTXL-60K-R4	6.00-60.00 daN	276	customer supplied
DTXL-60K-R5	6.00-60.00 daN	276	- material
* Outer distance b	etween outside guide	rollers	

Outer distance between outside guide rollers



Model DTSL, DTXL

Σ C Η Μ Ι D 1

control instruments

For buffer tubes, cables, fibre strands, ropes, tapes etc., up to max. 15 mm Ø, as well as 10 mm width



Guide Rollers

 \rightarrow see page G \rightarrow

V-grooved					
	Line III Her Moo				
V-grooved	vman	Roi			
Standard	4000	Hardened steel (max. Ø 4 mm)			
U-grooved					
Code R1	4000	Hard chrome-plated steel (Ø 3 - 9 mm)			
Code R4 *	1000	Hardened steel (Ø 8 - 11 mm)			
Code R5 *	1000	Hardened steel (Ø 12 - 15 mm)			
Tape roller		*accuracy ± 5 % full scale and ± 1 digit			
Code B6	2000	Hardened steel, width 6 mm			
Code B10	2000	Hardened steel, width 10 mm			

same as DTS or DTX **Optional Accessories** Specifications

(see page C7 and C8)







Special purpose tension meter with large roller diameter and centre distance or small measuring head where access space is limited

Special features DTSF and DTXF:

- + Large, V-grooved guide rollers, ball-bearing mounted 32 mm Ø
- + Large bending radius assures gentle handling of the material being measured
- + Special guides on the bracket assembly permit easy material acquisition

Special features DTSE and DTXE:

- Turned-up outer finger edges guide the running filament into the roller grooves
- + Length of measuring head approx. 64 mm
- + Small, ball-bearing mounted, V-grooved guide rollers
- Apart from that the instruments relate to model DTS and DTX Note: These models do not have a material thickness compensator

Models DTSF, DTXF, DTSL, DTXL

Available M	odels	Tension Ranges	Meast	uringh* Width* SCHMIDT Calibration Materic Calibration
MODEL		rensid cN	Heau	SCHW ation Calibration
DTSF-200	DTXF-200	1.0-200.0	140	PA: 0.12 mm Ø
DTSF-500	DTXF-500	1.0-500.0	140	PA: 0.20 mm Ø
DTSF-1000	DTXF-1000	10-1000	140	PA: 0.30 mm Ø
DTSF-2000	DTXF-2000	20-2000	140	PA: 0.50 mm Ø
DTSE-200	DTXE-200	1.0-200	36	PA: 0.12 mm Ø
DTSE-500	DTXE-500	1.0-500	36	PA: 0.20 mm Ø
DTSE-1000	DTXE-1000	10-1000	36	PA: 0.30 mm Ø
DTSE-2000	DTXE-2000	20-2000	36	PA: 0.50 mm Ø
* Outer distance between outside guide rollers				

** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Rollers

Guide Kollers			> see puge	
DTSF, DTXF		Line Spe V m ^{ax.}	n ⁿ Material Roller Material	
	V-grooved	vmax.	Roller	
	Standard	4000	Hard-coated aluminium	
	Code T	4000	Plastic (PVC) red	_
			(Same dimensions as standard roller)	

DTSE, DTXE

V-grooved		
Standard	900	Hard-coated aluminium
Code K	2000	Hard-coated aluminium

Optional Accessories Specifications

(see page C7 and C8)

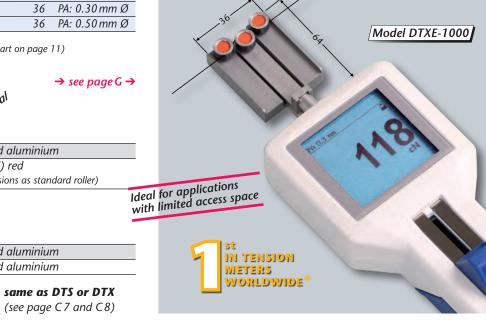


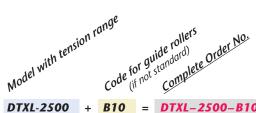
For fragile filaments such as optical fibres, carbon single fibers and technical fibres etc., up to max. 1.5 mm Ø



Model DTSE, DTXE

These tension meters are recommended where the standard models DTS and DTX cannot be used









ET SERIES

from 0.5 - 100 cN to 3 - 2000 cN

5 Tension ranges

Electronic tension meters for hard to reach and limited access space applications. Two models available: ETB (basic unit) and ETX (with memory and output)



Special features ET series

- + Coloured, backlight TFT-display with 3 different displays modes: - numeric
 - numeric with live bargraph
 - numeric with graph (time-tension)
- The display rotates in 90° steps for better reading
- + Automatic "Zero-Setting" in each measuring position using a special sensor technique
- + Selectable units of measurement: cN, g, N, Ib
- + Very high data sampling rate (internal 1 kHz)
- + Storage of MIN, MAX, last reading, average and standard deviation per measuring interval
- + User-set MIN and MAX alarms with indication on display, if reading is out of limits
- + Adjustable electronic damping for better reading, if tension fluctuates
- + 3 seperate calibration material memory locations for custom calibrations
- Calibration adjustment for fine tuning of the calibration if material differs from the used calibration material
- + Menu set-up in English or German language

IN TENSION METERS WORLDWIDE[®]

CE

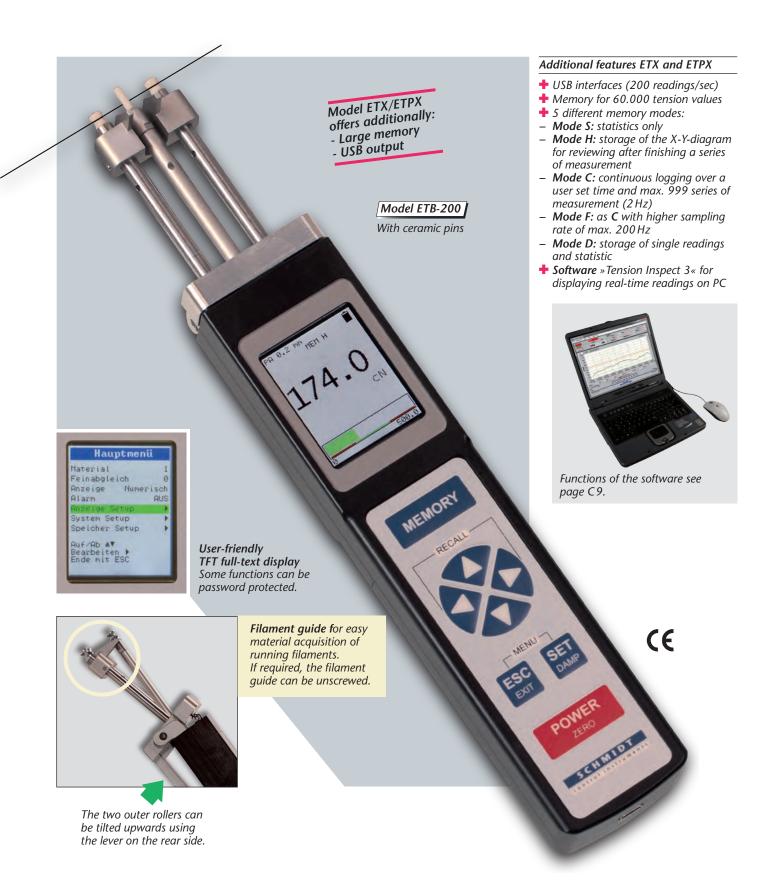
tension range 1000 cN and 2000 cN are equipped with bigger quide rollers.

Standard features:

- Models ETB and ETX with ball-bearing mounted, V-grooved guide rollers for line speeds up to v_{max} . 2000 m/min Models ETPB and ETPX with ceramic pins for line
- speeds up to v_{max.} 6000 m/min
- Filament guide for easy material acquisition of running filaments
- Aluminium housing
- LiPo accumulator (approx. 20 hours continous operation) with AC adapter
 - CE approved (tested for electromagnetic compatibility)
- Inspection Certificate with Calibration Report optionally available





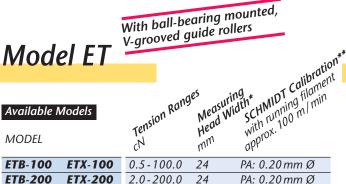




S C Η Μ Ι D

control instruments



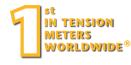


EIB-100 EIX-100	0.5 - 100.0	24	PA: 0.20 mm Ø
ETB-200 ETX-200	2.0-200.0	24	PA: 0.20 mm Ø
ETB-500 ETX-500	2.0-500.0	24	PA: 0.20 mm Ø
ETB-1000 ETX-1000	3-1000	38	PA: 0.30 mm Ø***
ETB-2000 ETX-2000	3-2000	38	PA: 0.50 mm Ø***

Outer distance between outside guide rollers Suitable for 95% of applications (see also chart on page 11) ** PA = Polyamide Monofilament

Calibration is conducted with static filament

Guide Rollers	Line Speed min vmaxm Roller Material	\rightarrow see page G \rightarrow
V-grooved	vmax. Roller	
Standard	2000 Aluminium hard c	hromed (up to 500 cN)
Standard	2000 Hard-coated alum	ninium (from 1000 cN)
Standard	2000 Hard-coated alum	ninium (from 1000 cN)



A display with many possibilities

TFT-Display with 3 different display modes MEM S No: 10 990 free Ť. PA 0.2 mr Adj: 2 Dame: 5 MEM S Not 10 102.6 cN 102.6 _{cN} 102.6 cN Numeric, bargraph Numeric Numeric and with set point markers X-Y graph (time-tension)

Depending on the measuring position the TFT display is automatically rotating in 90° steps.



With ceramic pins for line speeds up to v _{max} . 6000 m/min			
Model ETP	specie		"throtion**
Available Models MODEL	Tension Rang	es Measurin Head Wig mm	g th SCHMID with running filament with running m/min approx. 60 m/min
ETPB-100 ETPX-100	0.5-100.0	22	PA: 0.20 mm Ø
ETPB-200 ETPX-200	2.0-200.0	22	PA: 0.20 mm Ø
ETPB-500 ETPX-500	2.0-500.0	22	PA: 0.20 mm Ø
* Outer distance between out			(a 11)

With ceramic pins for line

Suitable for 95% of applications (see also chart on page 11) PA = Polvamide Monofilament

Guide Pins	Line Speed min Vmax pin Material	• see page G →
V-grooved	vmax. pin Nie	
Standard	6000 Aluminium-oxide ceramic	

Specifications Models ETB, ETPB, ETX, ETPX Calibration: According to SCHMIDT factory procedure Accuracy: ± 1 % FS* and ± 1 Digit typical ± 0.5 % FS* Units cN, g, N or lb, switchable Overrange (approx.): 10% FS*, without accuracy guarantee Overload protection: 200% FS* Measuring principle: Strain gauge bridge Measuring roller deflection: 0.5 mm max Adjustable electronic damping Damping: (Moving averaging) Sampling rate internal: Approx. 1 kHz Sampling rate: Max. 200 Hz (200 readings/sec) Display update time: 2 times / sec Colour-TFT 128 x 160 Display: 3 display modes: Numeric Numeric + bargraph Numeric + graph (time-tension) Last, AVG, MIN, MAX, STD Memory: 10-45°C Temperature range: Air humidity: 85 % RH, max. Power supply: LiPo accumulator (20 h continuous use) and mains adapter 100-240 VAC Housing material: Aluminium Housing dimensions: 182 x 54 x 41 mm (LxWxH) Approx. 310 g (1220 g) Weight, net (gross): * FS = Full Scale Models ETX and ETPX additional: ods

Output signal digital:	USB
Memory:	Max. 60.000 at 999 measuring period
Memory modes:	5 memory modes with statistical
	evaluation and PEAK capture

Subject to change without notice.







Model KXE

Tension range 0.50 - 20.00 daN

Special features:

- Portable measuring head with 100 mm roller width to measure yarn groups of 50 mm width
- The sensor can easily be engaged or disengaged also while the machine is running
- Measurements can be made over the total width of the loom
- 4 different memory modes can be selected by the operator
- Storage of AVG, LAST, MIN, MAX, PEAK-MIN and PEAK-MAX tension values during an operator set measuring period
- Adjustable electronic damping for better reading when tension is constantly changing
- 🕂 Output signal: digital USB
- <u>Delivery includes:</u> tension meter, USB cable, and software »Tension Inspect 3«

Standard features:

- LiPo accumulator
- Inspection Certificate with Calibration Report optionally available

Available Model	Tension Ranges	SCHMIDT
MODEL	Tens. daN	Calibral Material
KXE-20K	0.50-20.00	fabric tape

Specifications

Model KXE (measuring head)

Measuring Rollers:	2 x 22 mm ball bearing mounted rollers
	total 50 mm
Width of outer rollers:	100 mm, ball bearing mounted
Frame height adjustment:	24 mm
Housing material:	Anodized aluminium
Dimensions frame:	108 x 138 mm
Weight, net:	Арргох. 1000 д

Tension meter for measuring the tension of warp threads on out of operation and running weaving machines



Swivel the lever in direction to the handle to move the measuring roller downwards. Hold the measuring head over the yarn group, so that it runs parallel to the measuring feeler and the support rollers. Shove the measuring roller through the yarn group, turn the measuring head by 90° and swivel the lever forwards, to upward the measuring roller in measuring postition.





Cable tension meter to measure the tension of pretensioned, non-moving ropes, cables, tower guy wires, zip lines, overhead lines, elevator ropes etc. up to $25.4 \text{ mm}\emptyset$

Model CTM

2 Tension ranges up to 10 kN and 45 kN

Special features:

- + For rope diameters from 4.75 25.4 mm
- + Depending to the wire Ø a suitable guide roller must be used
- + Changeable units kN, lbf, kgf
- + Easy to use load cell and display integrated in one housing
- The tension reading is quickly shown in the display, no conversion sheets are required
- + Large, easy to read LCD display with backlight
- Calibration for one rope is free of charge; up to 20 calibrations of unique wire size and types can be stored
- + RS-232 interface for data transfer to PC
- Internal memory. Readings can be transferred to a PC after finishing the work

Standard features:

- Portable and rugged designed for outdoor use
- For quick checks easy to use
- CE approved
- Battery operation

Available Models	Tension Range	Tension Ranges	Tension Ranges
MODEL	KN KN	Tens. Ibf	rens kgf
CTM-2000	10	2000	1000
СТМ-10000	45	10000	4500

Specifications

Model CTM

,	
Measuring range:	Up to 45 kN
Accuracy:	±3% FS* calibrated to specific wire
	specimen
Measuring unit:	N, lbf, kgf switchable
Loading error:	Rope elongation of only 2 mm
Material diameter:	4.75-25.4 mm
Display:	LCD 25 mm high, full text prompts
Number of calibrations:	Up to 20 calibrations can be stored
Memory	Saves readings for a later data
	transfer to PC
Output signal:	RS-232
Power supply:	2 Batteries, size AA
Temperature range:	-20 °C up to +60 °C
Dimensions:	61 x 24 x 8 cm (LxWxH)
Weight, net (gross):	Approx. 5.7kg (11kg)

*FS = full scale



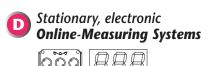
Calibration:

The calibration for one sample is free of charge, more will be charged. For calibration send us product details as kind of material, diameter and construction dimensions. If we do not have the rope ourself available we need 5 m sample wire from you.

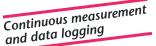


Guide Rollers	Rope Diameter	Rope Diameter
U-grooved	mm	inch
CTM-SH-L	4.75-6.35	3/16-1/4
CTM-SH-P	4.75-12.7	3/16-1/2
CTM-SH-S	6.35-19.05	1/4 - 3/4
CTM-SH-T	12.7-25.4	1/2 - 1
	11 17	

Delivery includes one roller set (as requested). Additional roller sets can be ordered optional





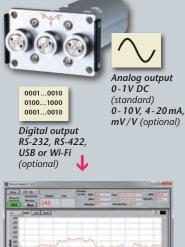


Online Tension Measuring Systems

Depending on the application, SCHMIDT online tension sensors can be supplied on it's own or as part of a complete system:

A **Tension System 3-Roller Sensor only** + For use with customer supplied indicators and closed loop control units

- or Customer must supply regulated DC power source
- **Customer Signal Processing:** for example closed loop control





Software (optional equipment):

»Tension Inspect 3« (WIN 7 and higher) SCHMIDT tension sensors can be used for continuous tension monitoring. The sensor can be connected using RS-232, RS-422, USB or Wi-Fi to a PC.

The readings of max. 24 sensors can be transferred as real time values to a PC, displayed and stored as a CSV file using the program »Tension Inspect 3«. (see page C9)

В **Complete** Tension System **3-Roller Sensor only**

- + Sensor and display unit provide continuous tension readings
- 🕈 The analog output signal can be used for recording and control purposes
- Customer Signal Processing: for example closed loop control





0-10 V DC 4 - 20 mA

0001...0010 0100...1000 0001...0010

Diaital output USB, CAN-Bus, RS-232 or RS-422

We provide the best solution. Please contact our technical department to discuss your applications.



Main Features:

time span

Real time tension

Long time recording

+ Adjustable sampling rate

Analyzing and printing

with time (graphs and

using operator set

of all stored data

numeric report)

display (tension and time)

÷

SCHMIDT Online Sensors and Indicators:

For the continuous measurement of the running line tensions of threads and yarns, wires, cables, optic and carbon fibers and similar materials, SCHMIDT offers a wide variety of sensors using different guide rollers and frontplate dimensions.

0100...1000

0001...0010

Measuring principle 3-Roller Tension System:

3-roller measuring system, consisting of two outer guide rollers and a middle measuring roller. The tension of the measured material slightly deflects the measuring roller. This deflection (up to 0.5 mm) is measured by a load cell. The built-in amplifier then generates an analog output signal which is proportional to the measured tension.

Measuring principle 1-Roller Tension System:

In combination with 2 outer reference guiding points the sensor builds a force triangle. The entry and exit angle must be constant. The sensor uses strain gauges and supplies an output signal in V or mV.

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- + Replacing an existing reversing point
- + External amplifier with analog outputs
- + Available with guide roller
- Customer Signal Processing: for example closed loop control





Digital output 0001...0010 RS-232, RS-422, USB or Wi-Fi (optional)

D1





TS SERIES

Sensors for many applications

Universal sensor for continuous measurement

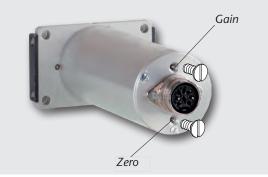


Special features:

- + Easy to install e. g. on existing machines
- + Best accuracy ±1 % FS (Full Scale)
- Mechanical overload protection
- + Various analog output signals
- + With or without integrated amplifier
- + Depending to the application a wide range of different guide rollers are available
- + Easy calibration on customer sample by operator
- + Wide variety of custom designed sensors are available

Standard features:

- Ball-bearing mounted, V-grooved guide rollers
- Rugged aluminium housing
- Power supply: +15 ... 24 V DC (1-phase, regulated)
- Inspection Certificate with Calibration Report optionally available



Zero and Gain adjustment used for calibration on customer sample

Universal online tension sensor for yarns, fibers, thin wires, etc. Model TS1 10 Tension ranges from 0-50 cN to 0-50 daN



Model TS1-5000

Available Models	Tension Ranges	Measurin Head Wid	g th* SCHMIDT Calibration Material**
MODEL	cN	mm	Calibit
TS1-50	0-50	64	PA: 0.12 mm Ø
TS1-100	0-100	64	PA: 0.12 mm Ø
TS1-200	0-200	64	PA: 0.12 mm Ø
TS1-500	0-500	64	PA: 0.20 mm Ø
TS1-1000	0-1000	64	PA: 0.30 mm Ø
TS1-2000	0-2000	124	PA: 0.50 mm Ø
TS1-5000	0-5000	124	PA: 0.80 mm Ø
TS1-10K	0 - 10 daN	124	PA: 1.00 mm Ø
TS1-20K	0 - 20 daN	224	PA: 1.50 mm Ø
TS1-50K	0 - 50 daN	224	Steelrope 1.50 mm Ø

Other tension ranges and measuring head widths available on request.

Other units of measure available – g or kg.
 * Outside dimensions of front plate
 ** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Specifications

\rightarrow see page D13 \rightarrow

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.







Model TS1-5000-ASY with guide rollers Code ASY

Guide Rollers	Line Spe Vmax	$\begin{array}{c} e^{d} \\ m \\ m \\ Roller \\ M^{aterial} \\ \bullet \\ see page G \\ \bullet \\$
V-grooved	vmax.	Roller
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
		(for Model TS1-100 and higher ranges)
Code ST	1000	Hardened steel
Code B	1000	Tempered steel for tire cord
Code CE 2	1000	Aluminium ceramic-coated
Code ASY	1000	Hard-coated aluminium*
Code ASYB	1000	Tempered steel for tire cord*
asymmetrical groove		
U-grooved		
Code U	2000	Hard-coated aluminium*
		* Measuring head width 124 mm for model TS1-500 and higher ranges

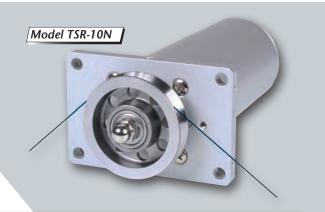
Output Signal

Standard	Analog output signal 0 - 1 V DC
Code A2	Analog output signal 0 - 10 V DC
Code A 3	Current output signal 4 - 20 mA
Code A10	Analog DMS output mV/without amplifier

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Tension sensor - single roller system - for installation at an existing deviating pully **Model TSR**

5 Tension ranges from 0-10N to 0-200N For thin wires and ropes



Special features:

+ Entry angle and exit angle α_{min} 20° (must be constant)

Apart from that the instrument relates to model TS1

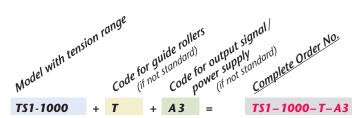
Available Mod	els ingl. N			nol N
MODEL	els Nominal Load (FN) N	M	IODEL	Nominal Load (FN) N
TSR-10N	0-10	TS	SR-100N	0-100
TSR-20N	0-20	T	SR-200N	0-200
TSR-50N	0-50			
			eter	
Guide Rollers	Line Speed	min Roller	Diameter Dialler Mate	ri ^{al} → see page G →
V-grooved	vmax.	mm	Roller	
Standard	4000	30		steel, max. 4 mm Ø
Code R1	4000	30	Hard-chro	me plated steel
Code F	4000	70	Hard-coate	ed aluminium
Code FB	4000	70	Tempered	steel
Tape roller				
Code B6	2000	30	Hardened	steel, width 6 mm
Code B10	2000	30	Hardened	steel, width 10 mm

For determine the tension range, please send us the following information:

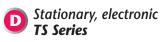
- Line tension F_z
 - In- and outcoming angle α
 - Mounting position
 - Desired guide roller
 - Application

Output Signal Power Supply Specifications

Models TSR same as Model TS1 (see page D2, D3 and D13)



please indicate the complete model number, e.g.:



00 C



Tension sensor for flexible wire, cable, plastic tubing and other materials up to 15 mmØ or 10 mm width

Model TSH

6 Tension ranges from 0 - 1000 cN to 0 - 50.00 daN

Special features:

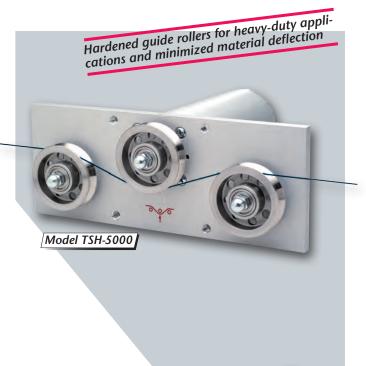
- + Large, ball-bearing mounted guide rollers, made of hardened steel with large groove diameter
 - V-grooved for material with max. 4 mm Ø
 - U-grooved for material with 3 up to 15 mm Ø
 - Tape grooved for material with max. width of 10 mm
- + Depending to the material to be measured the dimensions of the sensor can be modified
- + For custom designs contact our technical department.
- Apart from that the instrument relates to model TS1

	s Tension Rans	Jes Measul Head V	ring to the torial**
Available Model	s don Rain	Measu	Vidu, uMIDI Mare
MODEL	cN CN	Head	ring Vidtn* SCHMIDT Material** SCHIDTation Material** Calibration
TSH-1000	0-1000	150	PA: 0.30 mm Ø
TSH-2000	0-2000	150	PA: 0.50 mm Ø
TSH-5000	0-5000	200	PA: 0.80 mm Ø
TSH-10K	0 - 10 daN	200	PA: 1.00 mm Ø
TSH-20K	0-20 daN	250	PA: 1.50 mm Ø
TSH-50K	0 - 50 daN	250	Steel rope 1.50 mmØ
			(7x7x0.20)

Other tension ranges and measuring head widths available on request. Other units of measure available, such as g. * Outside dimensions of front plate

Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Rollers	Line Spe Vm ^{ax.}	$\begin{array}{l} ed_{m} m^{in} & \rightarrow see page G \rightarrow \\ Roller Material & \rightarrow see page G \rightarrow \end{array}$
V-grooved	vmax.	Roller
Standard	4000	Hardened steel (max. Ø 4 mm)
U-grooved		
Code R1	4000	Hard chrome-plated steel (Ø 3 - 9 mm)
Code R4	1000	Hardened steel (Ø 8 - 11 mm)*
Code R5	1000	Hardened steel (Ø 12 - 15 mm)*
Tape rollers		*(only for Model TSH-50K)
Code B6	2000	Hardened steel, width 6 mm
Code B10	2000	Hardened steel, width 10 mm



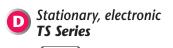


Model TSH-1000-B10 with guide roller Code B10

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal Power Supply Specifications

Models TSH same as Model TS1 (see page D2, D3 and D13)





Online sensors for continuous measuring of low or high tensions of textile ribbons, films, foils, fiber bunches etc.



8 Tension ranges from 0 - 100 cN to 0-20 daN



Special features:

- Dual-flanged outer guide rollers with various widths, from 7 mm to 30 mm
- The roller width should correspond with the width of the material to be measured.
- I. Apart from that the instrument relates to model TS1

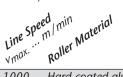
	Tension Rang	es* Measuri Head W	ng ** , iths
Available Models	ion Rui	Measew	ian Wian
MODEL	Tensic cN	Heau	ng,** idth** Roller mm
TSB1-100	0-100	60	7,10,15,20
TSB 1-200	0-200	60	7,10,15,20
TSB 1-500	0-500	60	7,10,15,20
TSB 1-1000	0-1000	60	7, 10, 15, 20, 30
TSB 1-2000	0-2000	120	7, 10, 15, 20, 30
TSB1-5000	0-5000	120	7, 10, 15, 20, 30
TSB1-10K	0 - 10 daN	120	7, 10, 15, 20
TSB1-20K	0 - 20 daN	220	7,10,15,20

Other tension ranges and measuring head widths available on request. Other units of measure available – g or kg. * SCHMIDT calibration material textile ribbon or film,

depending on tension range and roller width ** Outside dimensions of front plate

Guide Rollers

Output Signal



Model TSB2

8 Tension ranges from 0-500 cN to 0 - 100 daN



Model TSB2-50K-50 Version with 50 mm tape rollers

This model is custom-built to your specific application requirements.

Please submit the following details:

- Description of application
- Expected tension range
- Kind and dimensions of the material to be measured

Available Models MODEL Tension Ranges* Roller Widths				
Available Models	ion Rais	wiat.		
MODEL	Tensic cN	Roller Widths		
TSB 2-500	0-500	20, 30, 36, 41, 50, 100		
TSB 2-1000	0-1000	20, 30, 36, 41, 50, 100		
TSB 2-2000	0-2000	20, 30, 36, 41, 50, 100		
TSB 2-5000	0-5000	20, 30, 36, 41, 50, 100		
TSB 2-10 K	0 - 10 daN	15, 20, 30, 36, 41, 50, 100		
TSB 2-20 K	0 - 20 daN	15, 20, 30, 36, 41, 50, 100		
TSB 2-50 K	0 - 50 daN	15, 20, 30, 36, 41, 50, 100		
TSB 2-100 K	0 - 100 daN	15, 20, 30, 36, 41, 50, 100		

Other tension ranges available on request.

Other units of measure available – g or kg. * SCHMIDT calibration material textile ribbon or film,

depending on tension range and roller width

→ see page G →

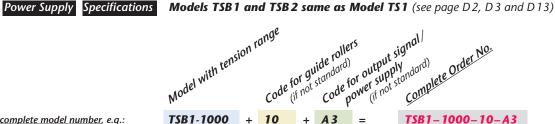
IN TENSION

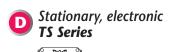
NORLDWIDE[®]

METERS

Standard 1000 Hard-coated aluminum, 13 mm Ø Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti adhesive or carbon fibres - NAV optimized) are available on request.

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

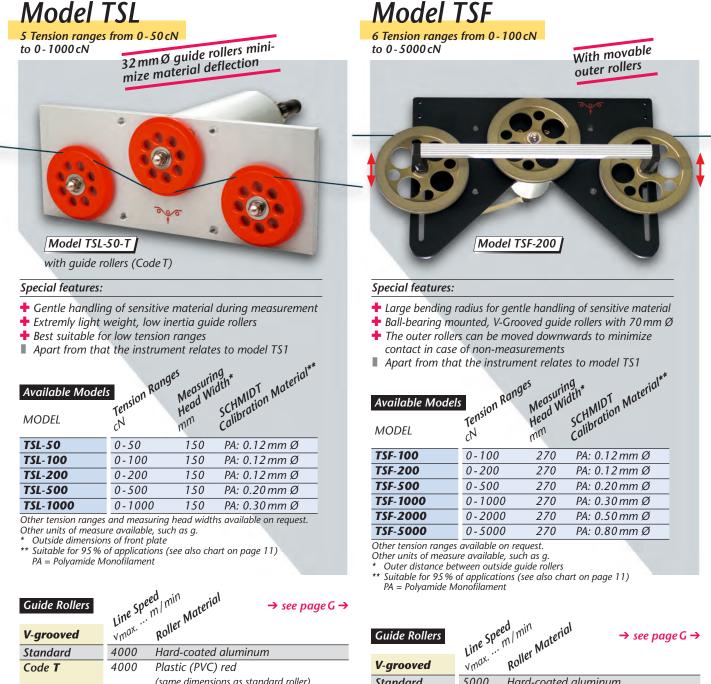




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Special tension sensors feature large rollers to minimize bending of materials like fiber optics, single carbon fibers and technical fibers etc.



Output Signal Power Supply Specifications

(same dimensions as standard roller)

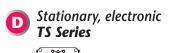
Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Models TSL and TSF same as Model TS1 (see page D2, D3 and D13)

5000

Hard-coated aluminum

Standard



 $\cap \cap C$



Special tension sensor feature large rollers to minimize bending of materials, max. 2 mmØ Model TSF1

7 Tension ranges from 0 - 100 cN to 0 - 10 daN



Special features:

+ Large bending radius for gentle handling of sensitive material

+ Ball-bearing mounted, V-Grooved guide rollers with 70 mm Ø

Apart from that the instrument relates to model TS1

	Tension Ranges Measuring Head Measuring Head Width* SCHMIDT Materi		
Available Models	Tension Rang	Measuri Measuri	ng Head SCHMIDT Calibration Material*
MODEL	cN	mm	schi ^{bratie}
TSF1-100	0-100	300	PA: 0.12 mm Ø
TSF1-200	0-200	300	PA: 0.12 mm Ø
TSF1-500	0-500	300	PA: 0.20 mm Ø
TSF1-1000	0-1000	300	PA: 0.30 mm Ø
TSF1-2000	0-2000	330	PA: 0.50 mm Ø
TSF1-5000	0-2000	330	PA: 0.80 mm Ø
TSF1-10K	0 - 10 daN	330	PA: 1.00 mm Ø

Other tension ranges and measuring head widths available on request. Other units of measure available, such as g.
 * Depending on model, either outside dimensions of front plate or

outer distance between outside guide rollers

** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Rollers	Line Spe Vmax	$\frac{e^{d}}{m} m^{in} \rightarrow see page G \rightarrow$ pin Material
Standard	5000	Hard-coated aluminum
Code FB	5000	Tempered steel
		(for Model TSF1-2000 and higher ranges)

Tension sensor for wires, ropes and cables up to max. 14 mmØ



Big guide rollers 60 mmØ, minimizes material deflection

Special features:

Model TSW-100K

- Guide rollers 60 mmØ, available with V- or U-groove
- + Depending to the material to be measured the dimensions of the sensor can be modified
- Apart from that the instrument relates to model TS1

Available Model	s Tension Re daN	nges Measi Head	width* Width* SCHMIDT Calibration Material*
MODEL	tens. daN	Hear	scri ^{tr} atio
TSW-20K	0-20	550	steel rope 1.5 mm Ø (7 x 7 x 0.20)
TSW-50K	0-50	550	steel rope 3 mm Ø (6 x 7 x 0.30)
TSW-100K	0-100	550	steel rope 4 mm Ø (6 x 7 x 0.50)

Other tension ranges available on request. Other units of measure available, such as g.

Outside dimensions of front plate

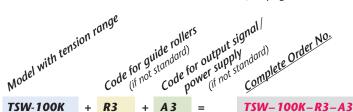
Guide Rollers	Line Spe Vm ^{ax}	$\frac{\text{ed}}{\text{n}} \stackrel{\text{min}}{\text{n}} \rightarrow \text{see page } G \rightarrow$ $\frac{\text{Roller}}{\text{Roller}} Material$
V-grooved	vmax.	Roller
Standard	2000	Hard-coated aluminum
		max. wire diameter 5 mm
U-grooved		
Code R2	2000	Hard-coated aluminum (Radius R 5)
Code R 3	2000	Hard-coated aluminum (Radius R 8)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal

Power Supply Specifications

Models TSF1 and TSW same as Model TS1 (see page D2, D3 and D13)



To place an order please indicate the complete model number, e.g.:





FS SERIES

Economic sensor for many applications

Special features:

Accuracy ±1.5 % full scale or better

+ Mechanical overload protection

Rugged aluminium housing

rollers are available Easy calibration by operator

Standard features:

available

I.

Output signal: analog (voltage or current) digital (USB, RS-232, RS-422)

Ball-bearing mounted, V-grooved guide rollers

Power supply: +15 ... 24 V DC (1-phase, regulated)

Inspection Certificate with Calibration Report optionally

Universal sensor for continuous measurements



+ Depending to the application a wide range of different guide

+ Easy installation using thru holes in housing body or front plate

Tension sensor for yarns, fibers and thin ropes Model FS1

10 Tension ranges from 0-50 cN to 0-50 daN



Model FS1-10K

	Tension Ranges	Measurin Head Wic	g
Available Models	ion Rails	Measuvic	IUI IMIDI Male
MODEL	Tensie CN	Head	gth* SCHMIDT Calibration Material**
FS1-50	0-50	64	PA: 0.12 mm Ø
FS1-100	0-100	64	PA: 0.12 mm Ø
FS1-200	0-200	64	PA: 0.12 mm Ø
FS1-500	0-500	64	PA: 0.20 mm Ø
FS1-1000	0-1000	64	PA: 0.30 mm Ø
FS1-2000	0-2000	124	PA: 0.50 mm Ø
FS1-5000	0-5000	124	PA: 0.80 mm Ø
FS 1 - 10 K	0 - 10 daN	124	PA: 1.00 mm Ø
FS1-20K	0 - 20 daN	224	PA: 1.50 mm Ø
FS1-50K	0 - 50 daN	224	Steelrope 1.50 mm Ø

Other tension ranges and measuring head widths available on request.

Other units of measure available -g or kg.

Outside dimensions of front plate

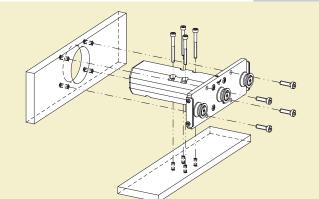
** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

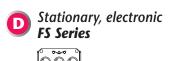
Specifications

 \rightarrow see page D13 \rightarrow

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Subject to change without notice







Tension sensor - single roller system - for installation at an existing deviating pully **Model FSR**

6 Tension ranges from 0-10N to 0-500N For thin wires and ropes

Model F	SR-10N
	· · ·

Special features:

Entry angle and exit angle α_{min} 20° (must be constant)
 Apart from that the instrument relates to model FS1

Available Mo	odels inal N		inal N
MODEL	Nominal Nominal Load (FN) N	MODEL	Nominal Load (FN) N
FSR-10N	0-10	FSR-100N	0-100
FSR-20N	0-20	FSR-200N	0-200
FSR-50N	0-50	FSR-500N	0-500

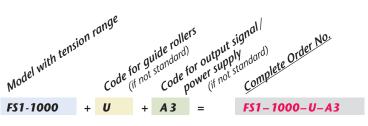
Guide Rollers	Line Speed	min Roller	$\begin{array}{l} \text{Diamett.}\\ \text{Roller} & \text{Material} \rightarrow \text{see page } G \rightarrow \\ \text{Roller} & \text{Material} \rightarrow \text{see page } G \rightarrow \end{array}$
V-grooved	vmax.	mm	Roller
Standard	4000	30	Hardened steel, max. 4 mm Ø
Code R1	4000	30	Hard-chrome plated steel (R5)
Code F	4000	70	Hard-coated aluminium
Code FB	4000	70	Tempered steel
Tape rollers			
Code B6	2000	30	Hardened steel, width 6 mm
Code B10	2000	30	Hardened steel, width 10 mm

For determine the nominal load, please send us the following information:

- Line tension Fz
 - In- and outcoming angle a
 - Mounting position
 - Desired guide roller
 - Application

Output Signal Power Supply Specifications

Models FSR same as Model FS1 (see page D8, D9 and D13)



Guide Rollers	Line Spe Vmax	$\begin{array}{ll} ed & \\ m & m & \\ m & \text{Noterial} & \rightarrow see page G \rightarrow \\ & \text{Roller Material} & \end{array}$
V-grooved	Vmax	Roller
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
		(for Model FS1-100 and higher ranges)
Code ST	1000	Hardened steel
Code B	1000	Tempered steel for tire cord
Code CE 2	1000	Aluminium ceramic-coated
Code ASY	1000	Hard-coated aluminium*
Code ASYB	1000	Tempered steel for tire cord*
asymmetrical groove		

U-grooved

2000

Code **U**

Hard-coated aluminium* * Measuring head width 124 mm for Model FS1-500 and higher ranges

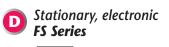


Zero and Gain adjustment used for calibration on customer sample

Output Signal

Standard	Analog 0 - 1 V DC	
Code A2	Analog 0 - 10 V DC	
Code A 3	Current 4 - 20 mA	
Code 422 *	Digital RS-422	
Code USB*	Digital USB	
Code 232*	Digital RS-232	
Code WL*	Digital wireless (no worldwide approval)	
* for model FS1-100 and higher - more Information see page D14 - D15		

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.



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Tension sensor for flexible wire, cable, plastic tubing and other materials up to 15 mmØ or10 mm width

Model FSH

7 Tension ranges from 0 - 1000 cN to 0 - 100.00 daN

Special features:

- + Large, ball-bearing mounted guide rollers, made of hardened steel with large groove diameter
 - V-grooved for material with max. 4 mm Ø
 - U-grooved for material with 3 up to 15 mm Ø
- Tape grooved for material with max. width of 10 mm
- + For custom designs contact our technical department.
- Apart from that the instrument relates to FS1

Other units of measure available, such as g. Outside dimensions of front plate

PA = Polyamide Monofilament

Guide Rollers

V-grooved Standard

U-grooved

Code R1

Code R4

Code R5

Code B6

Code B10

Tape rollers

Available Model	s Tension Rang	es Measur Head W	ing lidth* SCHMIDT Calibration Material**
MODEL	Tensic CN	Head	schi ^{bration}
FSH-1000	0-1000	150	PA: 0.30 mm Ø
FSH-2000	0-2000	150	PA: 0.50 mm Ø
FSH-5000	0-5000	200	PA: 0.80 mm Ø
FSH-10 K	0 - 10 daN	200	PA: 1.00 mm Ø
FSH-20K	0-20 daN	250	PA: 1.50 mm Ø
FSH-50K	0-50 daN	250	Steel rope 1.50 mmØ
			(7x7x0.20)
FSH-100 K	0 - 100 daN	250	Steel rope 3 mmØ
			(6x7x0.30)
Other tension ranges and measuring head widths available on request.			

Suitable for 95% of applications (see also chart on page 11)

vmax...

4000

4000

1000

1000

2000

2000

Roller Material

Hardened steel (max. Ø 4 mm)

Hardened steel (Ø 8 - 11 mm)*

*(for Model FSH-50K and higher)

Hardened steel, width 6 mm

Hardened steel, width 10 mm

Hardened steel (Ø 12-15 mm)*

Hard chrome-plated steel (Ø 3 - 9 mm)

Hardened guide rollers for heavy-duty applications and minimized material deflection

Model FSH-1000



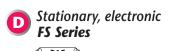
Model FSH-50K-R4 with guide rollers Code R4



Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal Power Supply Specifications Models FSH same as Model FS1 (see page D8, D9 and D13)

 \rightarrow see page G \rightarrow



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Tension sensor for minimal bending of materials like fiber optics, carbon and technical fibers **Model FSL**



Special features:

- + Gentle handling of sensitive material during measurement
- Extremly light weight, low inertia guide rollers
- Best suitable for low tension ranges
- Apart from that the instrument relates to model FS1

Available Models	Tension Rans	yes Measurii Head Wi mm	ng _{h*} dth* SCHMIDT Material** Calibration
FSL-50	0-50	150	PA: 0.12 mm Ø
FSL-100	0-100	150	PA: 0.12 mm Ø
FSL-200	0-200	150	PA: 0.12 mm Ø
FSL-500	0-500	150	PA: 0.20 mm Ø
FSL-1000	0-1000	150	PA: 0.30 mm Ø

Other tension ranges and measuring head widths available on request. Other units of measure available, such as g.

Outside dimensions of front plate

Suitable for 95% of applications (see also chart on page 11)

PA = Polyamide Monofilament

Output Signal

Guide Rollers	Line Speed min vmax Roller Material		\rightarrow see page G \rightarrow
V-grooved	vmax.	Roller	
Standard	4000	Hard-coated aluminu	m
Code T	4000	Plastic (PVC) red	
		(same dimensions as star	ndard roller)

Tension sensor for textile ribbons, films, foils, fiber bunches etc.





Special features:

- Dual-flanged outer guide rollers with various widths, from 7 mm to 30 mm
- The roller width should correspond with the width of the material to be measured.
- Apart from that the instrument relates to model FS1

Available Models	Tension Rang	Measur Head W	ing ** lidth** Roller Widths
MODEL	Tension cN	Head	Roller
FSB 1-100	0-100	60	7,10,15,20
FSB1-200	0-200	60	7,10,15,20
FSB1-500	0-500	60	7,10,15,20
FSB 1-1000	0-1000	60	7,10,15,20,30
FSB 1-2000	0-2000	120	7,10,15,20,30
FSB1-5000	0-5000	120	7,10,15,20,30
FSB 1-10K	0 - 10 daN	120	7,10,15,20
FSB 1-20K	0 - 20 daN	220	7,10,15,20
Other tension ranges and measuring head widths available on request.			

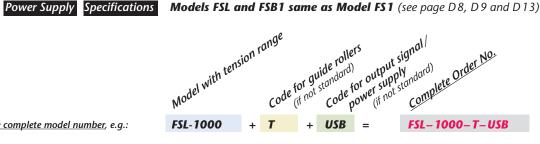
Other units of measure available – g or kg.

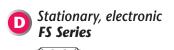
- SCHMIDT calibration material textile ribbon or film, depending on tension range and roller width
- ** Outside dimensions of front plate



1000 Hard-coated aluminum, 13 mm Ø Standard Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti-adhesive or carbon fibres - NAV optimized) are available on request.

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.



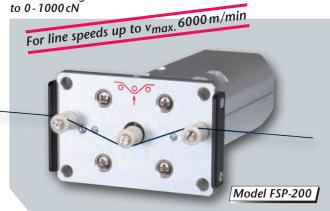


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Special tension sensor with ceramic pins for yarns and fibers at high speed Model FSP

5 Tension ranges from 0-50 cN



Special features:

- + Non-rotating, exchangeable ceramic pins
- + Suitable only for yarns and fibers
- Apart from that the instrument relates to FS1

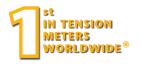
Apart from that the instrument relates to FS1			
		ges Measuri Width*	Head calibration
	Tension Rang	ges uri	ng nupt confilarin
Available Models	sion Rui	Mease*	SCHIM ning ning ning
MODEL	rens. cN	min	ng Head calibration** SCHMIDT Calibration** SCHMIDT Calibration** SCHMIDT Calibration** Gilderent with running filament with running of min approx. 300 m / min
FSP-50	0-50	64	PA: 0.12 mm Ø
FSP-100	0-100	64	PA: 0.12 mm Ø
FSP-200	0-200	64	PA: 0.12 mm Ø
FSP-500	0-500	64	PA: 0.20 mm Ø
FSP-1000	0-1000	64	PA: 0.30 mm Ø

Other tension ranges and measuring head widths available on request. Other units of measure available, such as g.

Outside dimensions of front plate

Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guide Pins	$\underbrace{\text{Line Speed}}_{\text{Vm}^{\text{ox}}, \cdots} \xrightarrow{\text{pin Material}} \xrightarrow{\rightarrow} \underline{\text{see page } G} \xrightarrow{\rightarrow}$
Standard	6000 Aluminium-oxide ceramic 5.2 mm Ø



Tension sensor for wires, ropes and cables up to max. 14 mmØ **Model FSW**

3 Tension ranges from 0-20 daN to 0 - 100 daN

Big guide rollers 60 mmØ, minimizes material deflection

Special features:

Model FSW-100K

- + Guide rollers 60 mmØ, available with V- or U-groove
- + Depending to the material to be measured the dimensions of the sensor can be modified

0

Apart from that the instrument relates to model FS1

Available Models	Tension Rai	nges Meast Head	uring Width* SCHMIDT Calibration Material*
MODEL	dan	mm	calibrati
FSW-20K	0-20	550	steel rope 1.5 mm Ø (7 x 7 x 0.20)
FSW-50K	0-50	550	steel rope 3 mm Ø (6 x 7 x 0.30)
FSW-100K	0-100	550	steel rope 4 mm Ø (6 x 7 x 0.50)
FSW-200K	0-200	550	steel rope 4 mm Ø (6 x 7 x 0.50)

Other tension ranges available on request. Other units of measure available, such as g.

Outside dimensions of front plate

Guide Rollers	Line Spe	$\frac{ed}{m} min \qquad \rightarrow see page G \rightarrow Roller Material \qquad \rightarrow See page G \rightarrow Roller \ A \rightarrow Roller \ A \rightarrow See page G \rightarrow Roller \ A \rightarrow See page G \rightarrow Roller$
V-grooved	vmax.	Roller
Standard	2000	Hard-coated aluminum
		max. wire diameter 5 mm
U-grooved		
Code R2	2000	Hard-coated aluminum (Radius R 5)
Code R 3	2000	Hard-coated aluminum (Radius R 8)

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.

Output Signal Power Supply Specifications

Models FSP and FSW same as Model FS1 (see page D8, D9 and D13)





Online Sensors TS SERIES

FS SERIES

Specifications

Calibration:	According to SCHMIDT factory procedure	According to SCHMIDT factory procedure
Accuracy:	± 1 % full scale and $\pm digit$ or	±1.5% full scale and ±digit or
	Other calibration material: $\pm 3\%$ FS* or better	Other calibration material: $\pm 3\%$ FS* or better
Overload protection:	100% FS*	100% FS*
Measuring principle:	Strain gauge bridge	Strain gauge bridge
Meas. roller deflection:	0.5 mm max.	0.5 mm max.
Signal processing:	Analog	Analog (Option: digital)
Output signal:	Standard: 0-1 V DC (analog)	Standard: 0-1 V DC (analog)
	Option: 0-10 V DC, 4-20 mA or mV/V (analog)	Option: 0-10V DC or 4-20 mA (analog)
		Option: USB, RS-232, RS-422 or Wi-Fi (digital)
Output plug:	Female diode plug bayonet cap	Female M9 sub-miniatur connector
Damping (f _g):	Standard: 30 Hz (other values on request)	Standard: 30 Hz (other values on request)
Temperature drift:	Less than ±0.05 % FS*/°C	Up to FS1-200 less than ±0.2 % FS*/℃
		From FS1-500 less than ±0.05 % FS*/°C
Temperature range:	10-45 °C	10-45 °C
Air humidity:	85 % RH, max.	85 % RH, max.
Power supply:	+15 24 V DC, 21 mA (regulated);	+15 24 V DC, 21 mA (regulated);
	Code A3: 50 mA,	Code A3: 50 mA, Code 422: 50 mA,
	Code A10: max. +5 VDC, max. 20 mA	Code 232: 40 mA
Housing material:	Aluminium	Aluminium
Weight, net (gross):	Up to TS1-1000 approx. 250 g (400 g)	Up to FS1-1000 approx. 250 g (350 g)
	TS1-2000 - TS1-10K approx. 280g (430g)	FS1-2000 to FS1-10K approx. 280g (380g)
	TS1-20K and TS1-50K approx. 330g (500g)	FS1-20K and FS1-50K approx. 330g (500g)
		Up to FS1-1000-422 approx. 350g (450g)
		FS1-2000-422 to FS1-10K-422 approx. 400g (500g)
		FS1-20K-422 to FS1-50K-422 approx. 470g (630g)
Delivery includes:**	Tension Sensor with transport packaging	Tension Sensor with transport packaging
	* FS - Full Scale: ** nlug and cable are not included	

* FS = Full Scale; **plug and cable are not included

Online Sensors

Models MZ1, MZH, MZB1

Specifications

Calibration:	According to SCHMIDT factory procedure	Damping (f _q):	Standard: 30 Hz (other values on request)
Accuracy:	$\pm 1.5\%$ full scale and ± 1 digit or better	Temperature drift:	Less than ± 0.05 % FS*/°C
	Other calibration material:	Temperature range:	10-45°C
	$\pm 3\%$ FS* or better	Air humidity:	85 % RH, max.
Overload protection:	100% FS*	Power supply:	+ 15 24 V DC, 21 mA (regulated);
Measuring principle:	Strain gauge bridge		Code A3: 50 mA, Code 422: 50 mA
Meas. roller deflection:	0.5 mm max.		Code 232: 40 mA
Signal processing:	Analog, (Option: digital)	Housing material:	Aluminium
Output signal:	Standard: 0-1 V DC (analog)	Weight, net (gross):	MZ1 and MZB1 approx. 420g (580g)
	<i>Option:</i> 0 - 10 V DC, 4 - 20 mA (analog)		Up to MZH-2000 approx. 560 g (700 g)
	Option: USB, RS-232, RS-422 (digital)		MZH-5000/MZH-10K approx. 600g (750g)
Output plug:	Female M9 sub-miniatur connector		MZH-20K to MZH-100K approx. 640 g (800 g)
Delivery includes:**	Tousie Courses with transport packaging		
Delivery includes:**	Tension Sensor with transport packaging		
	* FS = Full Scale; **plug and cable are not included		



S C H M I D T

control instruments

Model FS-Digital

Digital output for all sensors of series FS

A Special features Code USB:

- + USB output, max. 500 readings/sec
- + Output plug: socket USB typ B
- + No external power supply is required
- + Max. cable length 3 m, optional up to10 m

B Special features Code 232:

- + RS-232 output, max. 200 readings/sec
- + Output plug: socket Sub D9
- External power supply + 15 ... 24 VDC required
- + Max. cable length 3 m

C Special features Code 422:

- RS-422 output, communication frequency depending to the number of sensors connected, max. 200 readings/sec
- To connect several sensors to a PC or one sensor over a long distance (max. 1000 m)
- Up to 32 sensors with different design and range can be connected in series
- + Individual addressing of each sensor
- 🛨 Calibration by operator, analog adjustment
- Control lamp shows readiness of working
- + External power supply + 15 ... 24 VDC required

D Online tension sensor with Wi-Fi data communication

Wherever measuring values cannot be transferred using a cable, SCHMIDT offers a new, economic solution - Wi-Fi data communications (no worldwide approval)

Typical applications:

- Process data acquisition in modern production process, e. g. Industry 4.0
- Machines, where a tension sensor is mounted on rotating parts e. g. stranding machines A digital Wi-Fi transmission can replace the data transfer by using slip-rings.

Solution:

- The integrated Wi-Fi modul ensures wireless data communication to a control panel, display
 or computer.
- For rotating applications we equip our online series FS with a new electronic centrifugal force compensation system. Therefor gravity forces can be compensated. Data transfer take place by Wi-Fi. The tension control is mulit-channel capable, max. 8 sensors **To clarify important parameters please contact us!**

Tension Inspect multichannel

With the software »Tension Inspect 3«, the readings can be transferred with real-time information to a PC and saved as CSV file (see page C9). »Tension Inspect 3« is available for 4, 8, 12...or 24 sensors.



Model FS1-200-422



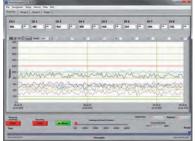
Output FS-USB: USB

Output FS-232: RS-232



Output FS-422: RJ45

Bigger housing than model FS

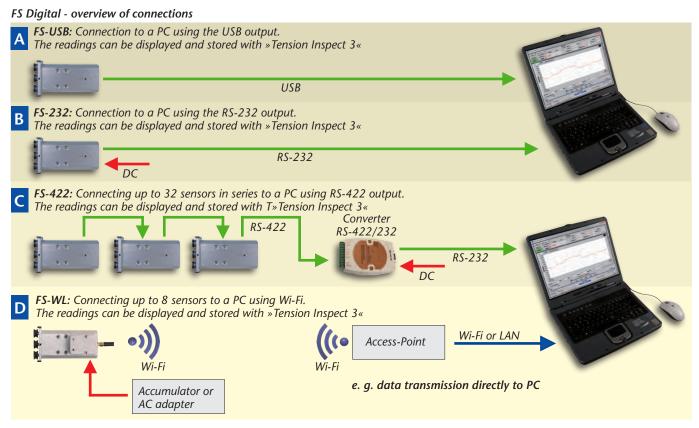


Tension Inspect 3 (see page C9)



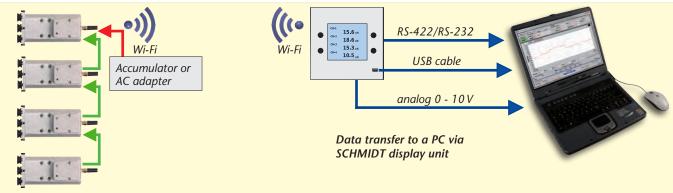


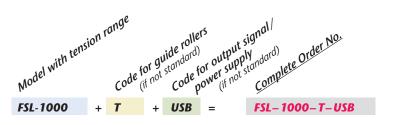
The digital output is available for all models for series FS: e. g. FS1-1000-422, FSH-5000-USB, FSL-200-232, FSB1-500-WL



Multichannel system:

- Max. 8 Sensors with Wi-Fi Direct signal transfer to a PC
- Max. 4 Sensors with Wi-Fi-data transfer to a SCHMIDT display unit SC-PM4 via Wi-Fi; these can be connected to a controller or a PC (analog and digital output)











MZ SERIES

Online tension sensors for small tensions

Special features:

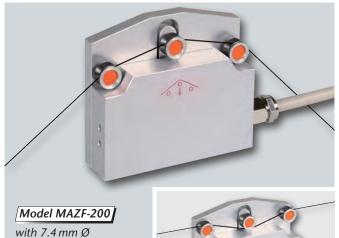
- + Slim, compact housing, only 18 mm width
- + 2 different designs with different material path: MAZ series: gently material path above the 3 rollers MBZ series: material path warpping all 3 rollers
- + Integrated amplifier with various output signals

Standard features:

- I. Aluminium housing
- Supplied with a 2 m shield cable

Model MAZF, MBZF

3 Tension ranges from 0-100 cN to 0-500 cN



with 7.4 mm Ø quide rollers



Compact sensor for

continuous tension

measurement



Space saving mounting of MZ series by using an optional rail

Tension sensor for yarns, fibers, textile ribbons, very fine wires, films, foils etc.

Model MAZD, MBZD

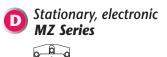
3 Tension ranges from 0-100 cN to 0-500 cN



Model MBZD-200

Model MBZB 3 Tension ranges from 0-100 cN to 0-500 cN





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control instruments

Model MAZF, MBZF, MAZD, MBZD

MODEL WALF, MIDLF, WALD, WIDLD					
Available Models		Tension Ra	nges Meas Head	uring Width* SCHMIDT SCHMIDT Calibration Material**	
MODEL		cN	mm	Calibrati	
MAZF-100	MBZF-100	0-100	70	PA: 0.12 mm Ø	
MAZF-200	MBZF-200	0-200	70	PA: 0.12 mm Ø	
MAZF-500	MBZF-500	0-500	70	PA: 0.20 mm Ø	
MAZD-100	MBZD-100	0-100	70	PA: 0.12 mm Ø	
MAZD-200	MBZD-200	0-200	70	PA: 0.12 mm Ø	
MAZD-500	MBZD-500	0-500	70	PA: 0.20 mm Ø	
MAZD-1000	MBZD-1000	0-1000	70	PA: 0.30 mm Ø	
Other units of mea					

Other units of measure available – g. * Outside dimensions of the housing

** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Model MBZB

Available Models	Tension Ro	Measi Measi	Width* Widths
MODEL	cN	Heau mm	nim
MBZB-100	0-100	70	7,10
MBZB-200	0-200	70	7,10
MBZB-500	0-500	70	7,10
MBZB-1000	0-1000	70	7,10

<u>مح*</u>

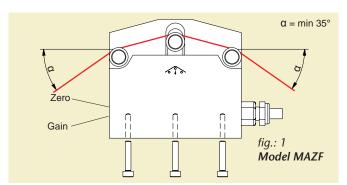
Other units of measure available – g.

SCHMIDT calibration material textile ribbon or film, depending on tension range and roller width

Outside dimensions of the housing

Output Signal

Standard Analog output signal 0 - 1 V DC		
Code A2	Analog output signal 0 - 10 V DC	
Code A10	Analog DMS output signal mV/V without	
	amplifier	



Guide Rollers

\rightarrow see page G \rightarrow

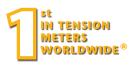
Model MAZF, MBZF Line Speed min V-grooved					
	Line ner Mae				
V-grooved	vmox. Roller				
Standard	900 Hard-coated aluminium				
Code K	2000 Hard-coated aluminium				

Model MAZD, MBZD

V-grooved		
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium

Model MBZB

Standard 1000 Hard-coated aluminium Other roller materials (nickel-plated steel or plastic), as well as special coatings (anti-adhesive or carbon fibres - NAV optimized) are available on request.

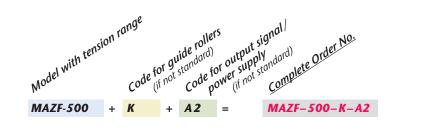


Compact sensor for continuous tension measurement

Specifications

Calibration:	SCHMIDT factory procedure
Accuracy:	$\pm 2\%$ FS* and ± 1 Digit
·	Other calibration material:
	$\pm 3\%$ FS* or better
Overload protection:	100% FS*
Measuring principle:	Strain gauge bridge
Measuring roller deflection:	Max. 0.5 mm
Signal processing:	Analog
Output signal:	Standard: 0-1 V DC (analog)
	Option: 0-10 V DC, mV/V
Output:	Shielded cable (2 m) with bare leads
Damping (f _g):	Standard (analog): 30 Hz
Temperature drift:	Better ± 0.05 % FS*/°C
Temperature range:	10-45 °С
Air humidity:	85 % RH, max.
Power supply:	+15 24 V DC, 21 mA (regulated);
	Code A10: max. +5 V, max. 20 mA
Housing material:	Aluminium
Housing dimensions	70 x 55 x 17 mm (LxWxH)
Weight, net:	Approx. 100 g
* ES - Eull Scala	

* FS = Full Scale





A 0 10b



Sensor suitable for narrow,

parallel running material

Online sensors with compact, rectangular housing Model MZ1

4 Tension ranges from 0 - 1000 cN to 0 - 10 daN



Available Models	Tension Range	Measurin Head Wi	ng,* dth* SCHMIDT Material** SCHMIDT Calibration Material**		
MODEL	tens: cN	Head mm	schi ^{bratio}		
MZ1-1000	0-1000	124	PA: 0.30 mm Ø		
MZ1-2000	0-2000	124	PA: 0.50 mm Ø		
MZ1-5000	0-5000	124	PA: 0.80 mm Ø		
MZ1-10K	0 - 10 daN	124	PA: 1.00 mm Ø		
Other units of measure available $-a$ or ka					

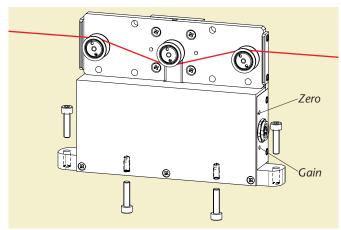
Outside dimensions of front plate ** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Special features:

- + Small, compact housing
- + Easy to install e.g. on existing machines
- Best accuracy ± 1.5 % FS (Full Scale)
- + Various analog output signals
- + Depending to the application a wide range of guide rollers are available
- Easy calibration on customer sample by the operator

Standard features:

- II. Ball-bearing mounted, V-grooved guide rollers
- Rugged aluminium housing
- Power supply: +15 ... 24 V DC (1-phase, regulated)
- Inspection Certificate with Calibration Report optionally available



Guide Rollers	Line Spe	$\begin{array}{c} e^{d} \\ n^{n} \\ n^{n} \\ Roller \\ M^{dterial} \\ \end{array} \rightarrow see page G \rightarrow$
V-grooved	vmax.	Rolle
Standard	2000	Hard-coated aluminium
Code K	3500	Hard-coated aluminium
Code H	5000	Plasma-coated aluminium
Code ST	1000	Hardened steel
Code B	1000 Tempered steel for tire cord	
Code CE 2	1000 Aluminium ceramic-coated	
Code ASY	1000 Hard-coated aluminium	
Code ASYB	1000	Tempered steel for tire cord
asymmetrical groove		
U-grooved		
Code U	2000	Hard-coated aluminium

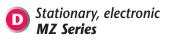
Output Signal

Standard	Analog 0 - 1 V DC
Code A 2	Analog 0 - 10 V DC
Code A 3	Current 4 - 20 mA
Code 422	Digital RS-422
Code USB	Digital USB
Code 232	Digital RS-232

Specifications

\rightarrow see page D13 \rightarrow

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.



A



Online sensors with compact, rectangular housing Model MZH

8 Tension ranges from 0-1000 cN to 0-100 daN

Sensor suitable for narrow, parallel running material



Special features:

- + Different guide rollers with large diameter and different geometry, depending on the application
- Ideal sensor for material with diameters more than 1 mm
- Due to the design of the sensor, it is particularly gentle on the material to be measured
- Apart from that the instrument relates to MZ1

Model MZB1

4 Tension ranges from 0 - 1000 cN to 0 - 10 daN



Special features:

- Small, compact housing
- + The roller width should correspond with the width of the material to be measured
- Apart from that the instrument relates to MZ1

Available Models	Tension Ranges	Measurin Head Wic mm	gh* scHMIDT calibration Material**
MZH-1000	0-1000	150	PA: 0.30 mm Ø
MZH-2000	0-2000	150	PA: 0.50 mm Ø
MZH-5000	0-5000	200	PA: 0.80 mm Ø
MZH-10K	0 - 10 daN	200	PA: 1.00 mm Ø
MZH-20K	0 - 20 daN	250	PA: 1.50 mm Ø
MZH-50K	0 - 50 daN	250	Steel rope 1.50 mm Ø
			(7x7x0.20)
MZH-100K	0 - 100 daN	250	Steel rope 3 mm Ø
			(6x7x0.30)

Other units of measure available – g or kg.

Outside dimensions of front plate

** Suitable for 95% of applications (see also chart on page 11) PA = Polyamide Monofilament

Guid

Guide Rollers	Line Spe Vmax	$\frac{ed}{m} \stackrel{min}{\longrightarrow} see page G \rightarrow \\ Roller Material \qquad \rightarrow see page G \rightarrow $
V-grooved	vmax.	Roller
Standard	4000	Hardened steel (max. 4 mm Ø)
U-grooved		
Code R1	4000	Hard chrome-plated steel (3 - 9 mm Ø)
		(for Model MZH-5000 and higher)
Code R4	1000	Hardened steel (8 - 11 mm Ø)*
Code R5	1000	Hardened steel (12 - 15 mm Ø)*
Tape rollers		*(for Model MZH-50K and higher)
Code B6	2000	Hardened steel, width 6 mm
Code B10	2000	Hardened steel, width 10 mm

Available Models	Tension Ranges	Measurin Head Wic	⁹ th* Roller Widths
MODEL	Tensic CN	Head	Rolle. mm
MZB1-1000	0-1000	120	7,10,15,20
MZB1-2000	0-2000	120	7,10,15,20
MZB1-5000	0-5000	120	7,10,15,20
MZB1-10K	0 - 10 daN	120	7,10,15,20

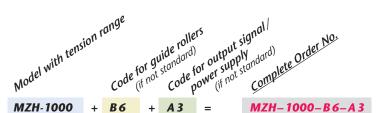
Other units of measure available – q or kq.

Outside dimensions of front plate ** SCHMIDT calibration material textile ribbon or film,

depending on tension range and roller width

Specifications → see page D13 →

Special calibration using customer supplied samples is available: Please supply a sample of at least 5 m in length.







Series SF

Different tension ranges up to max. 2000 N

Special features:

- + Precision DMS sensor with best accuracy
- + High overload protection
- + Direct, axial force application
- The adjustable axial mounting depth enables an accurate positioning of the guide roller
- + Rugged, stainless steel housing
- Output signal mV/V without integrated amplifier
- Supplied with a 5 m shielded cable with bare leads, optional available with plug connection
- Required power supply max. + 10 V DC regulated
- Easy mounting of SCHMIDT rollers or customer provided rollers
- + Special design for explosive areas on request

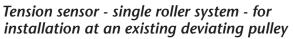


Model SFZ

8 tension ranges from 0-10N up to 2000N

Special features:

- + Easy mounting by using a mounting hole (Ø 50 mm)
- + 10 times overload protection, max. 3200 N
- Axle journal with Ø 10 mm for guide rollers (15 and 17 mm optional)
- Different mounting devices optional available
- + IP 67 protected, optional IP 54



Model SFD

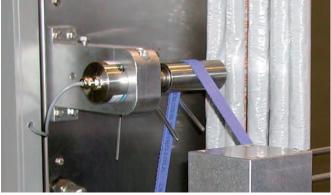
6 tension ranges from 0-10N up to 500N

Special features:

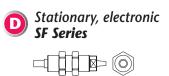
- Threaded housing with lock-nuts permits easy mounting and simple alignment at a deviating point
- 🕈 10 times overload protection, max. 2000 N
- Two mounting nuts wrench size 32
- + Axle journal with Ø 10 mm for guide rollers
- + IP 54 protected







The sensor can be mounted at an existing deviating point. It is important that the entry angle and exit angle are constant.



Calculation of the tension range: Wrap Angle Material Path α Resultant α Guide Force Multiplier Wrap Angle Roll 30° 0.5 x (Line Tension) 60° 1.0 x (Line Tension Line 90° Tension 1.4 x (Line Tension) F_N 180° 2.0 x (Line Tension) F_Z

Nominal load F_N = Multiplikator x F_Z Recommended wrapping angle 20...180°

Cable Connection

~40

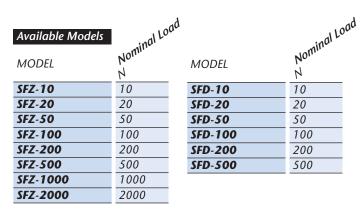
Code T (Standard)

Axial output with screwed cable gland and open ends. Cable length 5 m

SC

HM

control instruments



Axle Journal	Axle Ø- in mm	suitable Bearing
A (Standard)	10f7	6000/6300
В	15 f7	6002/6302 (only SFZ)
C	17f7	6003/6303 (only SFZ)

~48	,
	}}-

Code N2

Axial output with straight plug connection M12 and open ends. Cable length 5 m

Axial output with right-angled plug

connection M12 and open ends.

Options	Model SFZ	
Code R	A radial output in combination with Code T, N2,	
	and S2 is optional available	
Code P	Model with less protection class IP 54	
SFZ-AN	Flange for mounting the sensor (stainless steel)	
SFZ-KB	Clamping block for mounting the sensor	
	(aluminium alloy)	

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Specifications

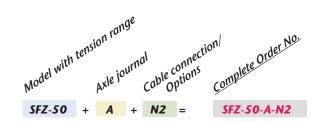
Model SFZ

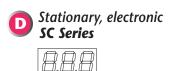
Cable length 5 m

Code S2

Model SFD

Accuracy:	0.5% full scale or better		
Overload protection:	10 times (max. 3200N) 10 times (max. 2000N)		
Max. operation force:	160% of nominal load, overload protection afterwards		
Max. lateral force:	Max. 100% of nominal load		
Output signal:	Up to 20 N: 1 mV/V	1 mV/V	
	From 50 N: 1.5 mV/V		
Power supply:	Max. +10V DC, regulated	Max. +10V DC, regulated	
Temperature range:	-10+70°C	- 10 + 70° C	
Bridge resistor:	700 Ω	350Ω	







control instruments

SC SERIES

Tension indicator with data analysis for one sensor

SCHMIDT indicators are available for all SCHMIDT tension sensors.

SC Series Standard features

- For sensors with output signal 0 - 1 V
- For sensors <u>without</u> amplifier the special designed display unit <u>SC-PMD</u> with integrated amplifier can be used
- Connection for one sensor
- Power supply for connected sensor
- Sensor calibration adjustment (Zero and Gain)
- User-set damping for output signal and display
- CE certified with sensor connected
- Software »Tension Inspect 3« for displaying and saving readings on a PC - optional (see page C9)



Model SC-PM/SC-PMD

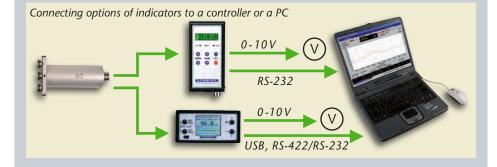
Special features:

- + Panel-mount digital display
- + TFT display (3 display modes)
- Output USB, RS-422 (option: 0 10V, CAN-Bus or 4 - 20 mA)
- MIN- and MAX-limits with color-coded indicators and open collector
- Calibration of 3 different materials can be saved
- Power supply through seperate AC adapter or customer side

Ce Model SCD-1

Special features:

- + Desktop indicator
- 🕈 Output 0 10 V analog, RS-232 digital,
- MIN- MAX-limits with color-coded indicators and open collector output
- Power supply through seperate AC adapter



Model SCV-1

Strain gauge amplifier for sensor without integrated amplifier Code A10



Special features:

- + Connection for one Sensor
- DIN-Rail housing (17.5 mm) for convenient snap-in installation
- + Output signal: 0 1 VDC
- (optional 0 10 VDC or 4 20 mA)
 ★ Sensor calibration adjustment (zero and gain)
- CE certified with sensor connected



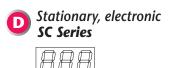
Standard	Analog output 0 - 1 V DC
Code A2	Analog output 0 - 10 V DC
Code A 3	Current output 4 - 20 mA

Specifications

 \rightarrow see page D 23 \rightarrow



Subject to change without notice





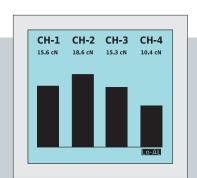
control instruments



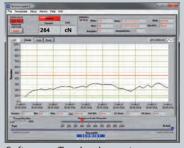
Model SC-PM4/SC-PMD4

Special features:

- For connecting max. 4 sensors with different tension ranges
- + Panel mount display unit
- LCD Display with 2 display modes:
 readings with alarm control
- bar graph, reading and alarm control
 Output signal: USB and RS-422,
- optional analog 0 10 V DC + 4 material curves can be calibrated and
- stored per channel MIN and MAX limits with open collector
- output for each channel Password protected set-up menu



Display with bar graphs



Software »Tension Inspect«

Tension indicator with data analysis for max. 4 sensor

Standard features Model SC-PM4 and SC-PMD4

- For sensors <u>without</u> amplifier (Code A10) the special designed display unit <u>SC-PMD4</u> with integrated amplifier can be used
- Power supply for connected sensor
- Selectable measuring unitsUser-set damping for output
- signal and display With AC adapter or customized power supply
- CE certified with sensor connected
- Software »Tension Inspect 3« for displaying and saving readings on a PC - optional (see page C9)



Specifications	SC-PM	SC-PMD	SCD-1	SCV-1	SC-PM4	SC-PMD4
specifications						
Digital display:	TFT		8 digit LCD		Graphical d	isplay
Height of digit:			12 mm			
Units of measure:	cN, daN, g c	or kg	cN, daN, g or kg			kg, lb or oz
Damping (f _g):	Electronic ad	justable	Electronic adjustable		Electronic a	djustable
Output signal:	USB and RS-4	422	0-10VDC, RS-232	0-1VDC	USB and RS	-422
	Option: 0 - 10) V DC,		Option: 0-10VDC,	Option: 0 - 1	IOV DC
	CAN	-Bus, 4 - 20 mA		4 - 20 mA		
Amplifier integrated:	по	yes	по	yes	по	yes
Input signal:	0-1VDC	∎ mV/V	0-1VDC	mV/V	0-1V	∎ mV/V
Exit hub:	Terminal stri	Ø	2 x Mini-DIN (PS2)	Terminal strip	Terminal str	ip
Power supply:	15 24 V D	C, 100 mA	15 24 V DC, 100 mA	15 24 V DC, 50 mA	30 V DC, 20	00 mA
AC adapter:			100-240V AC, 50-60Hz,			
			with 3 adapters (EU/USA/UK)			
Alarm output:	30 V DC, 20	mA,	30 V DC, 20 mA,		30 V DC, 20) mA,
	open collecto	or	2 x open collectors		open collect	ors
Housing:	Plastic		Aluminium	Plastic	Plastic	
Dimensions (LxWxH):): 120 x 95 x 48 mm		182 x 85 x 34 mm	90 x 56 x 18 mm	110 x 90 x	90 mm
Cutout required:	required: 92 x 44 mm			DIN top hat rail box	91.5 x 91.5	mm
Weight, net (gross):	Approx. 200	g (300g)	Approx. 300g (1000g)	Approx. 53g	Approx. 300)g (700g)



If our standard instruments cannot be used we try to modify our standard models according your demand profile. Please inform us about your application requirements.

Tension Meter for hand-held use

Model DX2

Model DXR

With small, both-sided ball

tensions up to 50 daN

bearing mounted rollers for high

With extension handle and

measuring positions

ceramic pins to reach critical



Model DX2 With splash water protection, as far as possible nickel-plated components are used



Model DXX With big rollers and high range up to 80 daN using a unique rope catching system

Tension Meter for online use



Model DX2 With extended measuring head for difficult to reach measuring positions



Model DTS With smaller measuring head width



Model DTSE with fixed ceramic-pins



Model DTBB Equipped with tape rollers with big flanges for better material control



Model TSB1 With wide special guide rollers made of stainless steel



Model TSB2 Crank handle to open or close the sensor, as well as non-rotating ceramic tape roller



Model TS1 Sensor with non-rotating ceramic pin and outside rollers, as well as fiber guide plates



Model TSH Special designed guide rollers with special coating for carbon fibers CFK



Model TSF Tape roller with big Ø for fragile materials to be measured, as fiber optics or glass fiber strands



Model TS1 With additional guide roller to prevent the wire to jump of the roller



Model TSB 1-roller-system with anti adhesive coating, e.g. scotch tape foils



Model TSB2 With non-rotating ceramic pins for cellulose acetat







RTM SERIES

Tension range from 10-800 Hz

Special features:

- The readings can be displayed as frequency (Hz) or strand force (N or lbf)
- The belt tension meter includes a display unit as well as a plug in probe for one-hand operation and a probe with cable for limited access space
- Measuring principle: red LED light source to determine vibration in Hz
- Readings unaffected by nearby magnetic fields or noise
- For determinating the spring force in Newton, 2 parameters are needed. Thereby the following restrictions are obtained:
 - free strand length 9.99 m
 - belt mass up to 9.999 kg/m
- Display menu in several user selectable languages
- Manufacturer`s Calibration Report is included

Standard features:

- Battery operated
- Easy and save operation
- Rugged, compact plastic housing
- Microprocessor controlled
- Measurement with highest precision

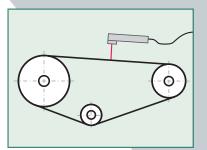
Available Models				
MODEL	Measure CN			
RTM-400	10-800 Hz			

Specifications

Measuring range:	10-800Hz
Indicator error:	± 1 Hz
Total error:	< 5 %
Display:	LCD
Measuring units:	N or lb, Hz
Sensing distance:	3 - 20 mm (recommended)
Temperature ranges:	+10°C up to +50°C
Power supply:	9 V battery
Housing:	Plastic (ABS)
Dimensions:	126 x 80 x 37 (LxWxH)
Weight, net (gross):	Approx. 170g (660g)

Belt tension meter (Trummeter) to dertermine the static tension of flat, V and ribbed belts or pretensioned ropes







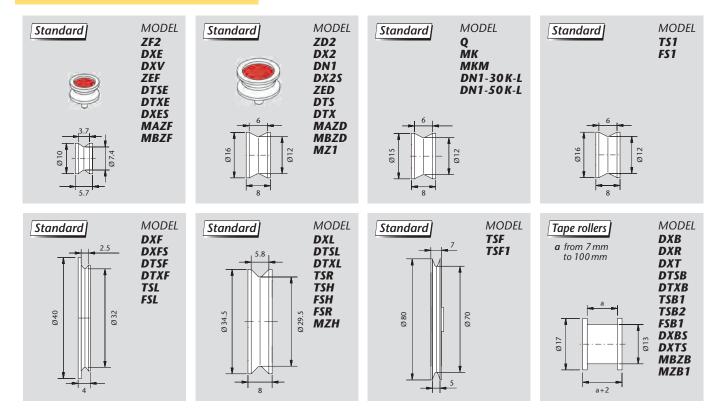
The instrument measures the natural frequency of a taut belt and displays the frequency in Hertz or tension in Newton. For measuring the non-moving belt must be tapped to oscillate.



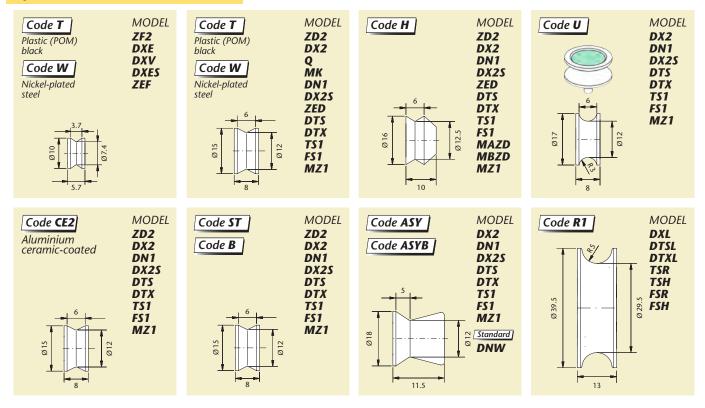


SCHMIDT Guide Roller Dimensions

Standard All dimensions are given in mm



Optional All dimensions are given in mm

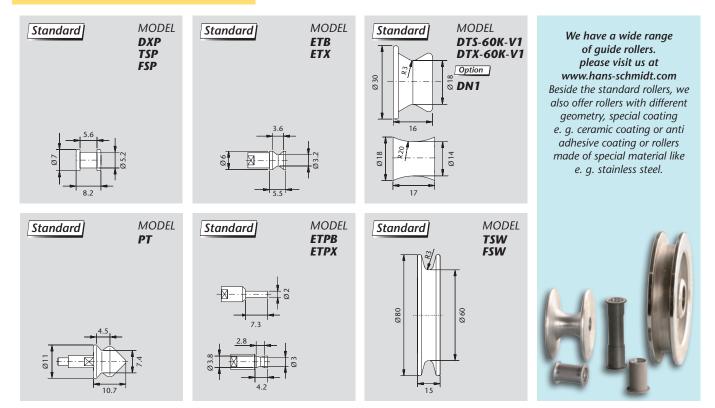




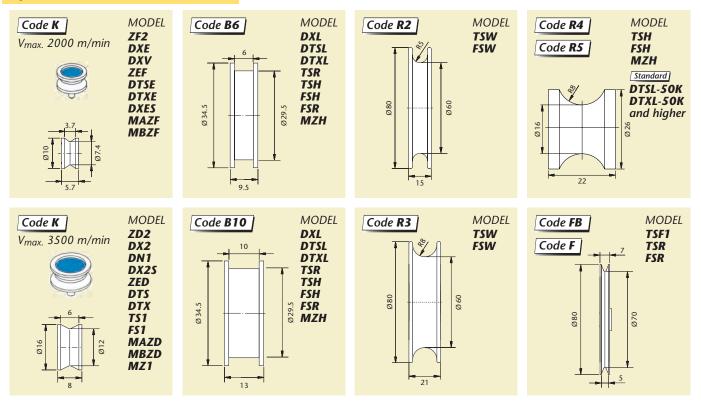


SCHMIDT Guide Roller Dimensions

Standard All dimensions are given in mm



Optional All dimensions are given in mm





MORE THAN 775 Y E A R S

Mailing address: HANS SCHMIDT & CO GMBH P.O.B. 1154 84464 Waldkraiburg Germany Shipping address: HANS SCHMIDT& CO GMBH Schichtstrasse 16 84478 Waldkraiburg Germany Phone: int. +49 (0) 8638 / 9410-0 Fax: int. + 49 (0) 86 38 / 48 25 e-mail: info@hans-schmidt.com Internet: www.hans-schmidt.com